

KARADENİZ TECHNICAL UNIVERSITY
GRADUATE SCHOOL OF NATURAL AND APPLIED SCIENCES

DEPARTMENT OF MOLECULAR BIOTECHNOLOGY

**EXTRACELLULAR EXPRESSION OF *IDEONELLA SAKAIENSIS* PETase
MUTANT IN PHOTOSYNTHETIC MICROALGA *Chlorella vulgaris***

MASTER of THESIS

Mehmet EL

FEBRUARY 2021
TRABZON



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Mehmet EL

**This thesis is accepted to give the degree of
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PREFACE

This study named "Extracellular Expression of *Ideonella sakaiensis* PETase Mutant in Photosynthetic Microalgae *Chlorella vulgaris*" was prepared as a "Master's thesis" in Karadeniz Technical University, Institute of Science, Department of Molecular Biotechnology.

I would like to show my greatest appreciation to my thesis advisor Assistant Professor Uğur Uzuner, who provided to support me to develop and complete this thesis. Having accepted my thesis defense jury membership and listened to me, Prof. Dr. Sabriye Çanakçı and Assoc. Prof. Utku Avcı.

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Finally, I would like to express my endless thanks to my dear family members Ömer, Rezzan and Mustafa El, who have been with me with all their financial and moral support since the first day I started my education.

I attribute this thesis to my mother, Nimet EL, who is my first teacher, my mentor, who always carried me forward with her great support.

Mehmet EL
Trabzon, 2021

THESIS ETHICS STATEMENT

I declare that I have completed this study titled "Extracellular expression of *Ideonella sakaiensis* PETase enzyme in photosynthetic microalga *Chlorella vulgaris*", which I submitted as a master's thesis, under the responsibility of my advisor Assistant Professor Uğur UZUNER from the beginning to the end, collected the data/samples myself, conducted the experiments/analyzes in the relevant laboratories, revealed the information I received from other sources in the text and references, and acted in accordance with scientific research and ethical rules during the study and accept any legal consequences in case the opposite occurs 01/02/2021

Mehmet EL

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Yüksek Lisans Tezi

ÖZET

***Ideonella sakaiensis* PETase MUTANTININ FOTOSENTETİK MİKROALG *Chlorella vulgaris*'de HÜCRE DIŞI EKSPRESYONU**

Mehmet EL

Karadeniz Teknik Üniversitesi
Fen Bilimleri Enstitüsü
Moleküler Biyoteknoloji Anabilim Dalı
Danışman: Dr. Öğr. Üye. Uğur UZUNER
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PETaz enzimi polietilen tereftalat (PET) türevi plastiklerin hidrolizinden sorumlu temel enzim olarak 2017 yılında ilk kez tanımlanmıştır. İki farklı çalışmada belirlenmiş ve yüksek oranda aktivite artışı sağlamış en yüksek aktiviteli 3 farklı mutasyon belirlenmiş ve bunların kümülatif aktivite artışı durumları *in silico* modelleme ve moleküler kenetleme analizleri üzerinden doğrulandıktan sonra tek bir PETaz sekansında birleştirilmiştir. Oluşturulan PETaz nükleotit dizisi, sentetik olarak ticari yollardan sentezlendi ve PETaz3M olarak adlandırıldı. PCR yoluyla çoğaltılarak, pJET1.2 klonlama vektörüne klonlandı.

PETaz3M'i kodlayan nükleotit bölgesi, mikroalg ifade vektörü pOPT_cCa_mRuby2_Paromy'e aktarıldı. PETaz3M kodlayıcı DNA fragmanı, HSP70/RBCS2 füzyon promotor'un arkasına yerleştirildi. pOPT_cCa_mRuby2_Paromy vektöründe bulunan Kırmızı Floresan Proteinini (RFP) kodlayan bölge, *Bgl*III ve *Eco*RI enzimleriyle kesilerek çıkarıldı ve PETaz3M kodlayıcı DNA fragmanının bu bölgeye ligasyonu sağlandı. Böylece, PETaz3M kodlayan bölge, HSP70/RBCS2 promotoru ve 3' translyasyona uğramayan bölge (3'UTR) arasına entegre edilerek, mikroalg konaklarına transformasyon için hazırlandı. pOpt_cCa_mRuby2_Paro_PETaz3M vektörünün *C. vulgaris* hücrelerine transformasyonu elektroporasyonla gerçekleştirildi. PETaz3M pozitif transformantlar, 50 µg/ml paromomisin içeren TAP besiyerinde üç ardışık nesil boyunca seçime tabi tutuldu. *C. vulgaris* transformantları'nın hücre dışı ekspresyonu, SDS-PAGE ile doğrulandı. PETase3M enziminin fonksiyonelliği, saflaştırılmış PETase3M ile muamele edilmiş PET filmlerinin ışık mikroskobu altında yüzey analizleri yapılarak doğrulandı.

Sonuç olarak, bu çalışma ile bir PETaz mutantının, ekstrem şartlara toleranslı *C. vulgaris* konaklarında hücre dışı üretimi ilk kez gerçekleştirildi.

Anahtar Kelimeler: *C. vulgaris* 211/11J, elektroporasyon, hücre dışı ekspresyon, mutant PETaz, transformasyon

Master of Thesis

SUMMARY

EXTRACELLULAR EXPRESSION OF *IDEONELLA SAKAIENSIS* PETase MUTANT IN PHOTOSYNTHETIC MICROALGA *Chlorella vulgaris*

Mehmet EL

Karadeniz Technical University
The Institute of Science
Molecular Biotechnology Graduate Program
Supervisor: Assoc. Prof. Uğur UZUNER
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The first PET degrading enzyme was first identified in 2017. Subsequently, various enzyme engineering studies were carried out on PETase enzyme. Three different mutations were determined from two different studies with high activity improvement, and combined within one PETase aa sequence. After being evaluated through in silico modeling and molecular docking analysis, their integration into the encoding nucleotide sequence of PETase enzyme was performed. Subsequently, the newly created PETase DNA fragment was commercially synthesized as a synthetic gene and called as PETase3M. Upon PCR amplification, PETase3M was cloned into the pJET1.2 cloning vector for long term maintenance.

The corresponding DNA fragment of PETase3M enzyme was transferred into the expression vector pOPT_cCA_mRuby2_Paromy for expression in microalgae hosts. In this vector, PETase3M DNA fragment was positioned behind the HSP70/RBCS2 fusion promoter system. For this task, native DNA region encoding Red Fluorescent Protein (RFP) in pOPT_cCA_mRuby2_Paromy vector was removed using *Bgl*II and *Eco*RI restriction enzymes, and the DNA fragment of PETase3M was ligated into this place. In this way, the DNA fragment encoding PETase3M was integrated between HSP70/RBCS2 promoter and the 3' untranslated region (3'UTR), making it ready for transformation into eukaryotic microalgae. Transformation of *C. vulgaris* microalgae cells with recombinant pOPT_cCA_mRuby2_Paromy_PETase3M vector was performed by a modified electroporation process. PETase3M positive transformants of *C. vulgaris* 211/11J cells were selected for three consecutive generations on TAP agar containing 50 µg/ml paromomycin. The presence of PETase3M insert within microalgae nuclear genome was confirmed through the amplification of PETase3M gene by PCR. Upon His tag based purification, the successful and extracellular expression of recombinant PETase3M in *C. vulgaris* transformants was confirmed by SDS-PAGE analysis of microalgae culture medium. PET films treated with purified PETase3M and degraded to a certain degree under light microscopy.

In conclusion, extracellular and functional production of a PETase3M mutant was carried out in *C. vulgaris* with high tolerance to extreme conditions for the first time. Thus, the developed microalgae strain could find extensive utilizations in large-scale bioremediation and recycling applications of environmental PET wastes photosynthetically.

Key Words: *C. vulgaris* 211 / 11J, electroporation, extracellular expression, mutant PETase, transformation

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ABBREVIATIONS

BHET	: Bis Hydroxyethyl Terephthalate
bp	: Base pair
CaCl ₂	: Calcium Chloride
CTAB	: Cetyltrimethylammonium Bromide
<i>C.vulgaris</i>	: <i>Chlorella vulgaris</i>
ddH ₂ O	: Dedistilled water
dH ₂ O	: Distilled water
DMSO	: Dimethyl Sulfoxide
DMT	: Dimethyl Terephthalate
DNA	: Deoxyribonucleic acid
dNTP	: Deoxynucleotide triphosphate
EG	: Ethylene Glycol
FsC	: <i>Fusarium solani</i> cutinase
<i>gDNA</i>	: Genomic DNA
HCl	: Hydrogen Chloride
His	: Histidine
<i>I. sakaiensis</i>	: <i>Ideonella sakaiensis</i>
KCl	: Potassium Chloride
LB	: Luria Bertani
LCC	: Leaf-branch compost cutinases
M	: Molar
mA	: Milliamperes
mg	: Miligram
MgCl ₂	: Magnesium Chloride
MHET	: Mono (2-hydroxyethyl) terephthalic acid
MHETase	: MHET hydrolase
ml	: Milliliter
mM	: Millimolar
°C	: Degree Celcius
OD	: Optical Density
PAGE	: Polyacrylamide gel electrophoresis
PCR	: Polimerase Chain Reaction

PET	: Polyethylene Terephthalate
PETase	: PET Hydrolase
PP	: Polypropylene
PS	: Polystyrene
PVC	: Polyvinyl Chloride
rpm	: Route per Minute
SDS	: Sodium Dodecyl Sulfate
TAP	: Tris-Acetate-Phosphate
TfH	: <i>Thermobifida fusca</i> Hydrolase
Thc Cut-1	: <i>Thermobifida cellulosilytica</i> cutinase-1
Thc Cut-2	: <i>Thermobifida cellulosilytica</i> cutinase-2
TPA	: Terephthalic Acid
µg	: Microgram
µl	: Microliter
µm	: Micrometer

1. GENERAL INFORMATION

1.1. Introduction

Microalgae are essential photosynthetic microorganisms with enormous environmental and atmospheric benefits and industrial potentials. Microalgae remains dating back 3.4 billion years were found during an expedition in western Australia. In all of the researches, no changes were reported in their structure. On the other hand, other sources say that microalgae evolved 2.7 billion years ago and have survived until today. Thus, one group of researchers thinks that microalgae are the ancestors of all other plants. Thus, algae first formed marine plants and then, stepped on the lands just like animals and formed the plant community here. However, there are many issues that researchers need to prove with more scientific evidence (danger of drying, feed, reproduction, and protection from oxygen) and all are questions waiting to be answered. *Chlorella vulgaris* (*C. vulgaris*) and its products, which are still consumed as food supplements today, are also used for different purposes such as paint, medicine, animal feed, aquaculture and cosmetics. In addition, they are rich in protein, carbohydrates, vitamins, minerals and fatty acids. Moreover, microalgae use carbon dioxide as their main food source and accordingly produce almost half of the oxygen on our planet. Microalgae can grow in almost any environmental condition from the northern sites to the southern sites of the world. Discovered by Martinus Willem Beijerinck in 1890, the single-celled microalgae was named "Chlorella". They also play an important role in water treatment, as nitrogen, phosphorus, carbon dioxide; heavy metals are the leading nutrients that are vital for the growth of microalgae. Therefore, *C. vulgaris* makes a great contribution to complete elimination of ammonium and partial recycling of phosphorus from versatile wastewater reservoirs (Safi et al., 2014).

Polyethylene terephthalate, one of the fastest growing plastic types, is much stronger, harder and brighter than other thermoplastics. Polyethylene terephthalate, which provides superiority with its high impact experience, is also resistant to many solvents. Polyethylene terephthalate, which can be used in many areas such as food, beverage, beverage and synthetic fiber, has an important place in many areas with its advantages. Polyethylene terephthalate, synthesized by the polymerization method of ethylene glycol and terephthalic acid, is produced as a melted and sticky mass that can be processed plastic (URL-1).

PETase as the main biocatalyst for PET degradation is obviously secreted by *I. sakaiensis*. In addition to *I. sakaiensis*, several well known bacterial expression hosts including *Escherichia* and *Bacillus* have been established so far to develop synthetic PETase-hydrolyzing cell factories towards versatile and environmentally friendly biological recycling of PET wastes. Although some drawbacks such as the excessive amount of toxic PET monomers accumulated over time within the processing facilities or the imperative needs of costly carbon resources for large-scale processing applications stay as some of the considerable concerns to be addressed (Tanasupawat et al., 2016).

Interest in the use of different algae for biological degradation processes has increased in recent years. Our goal therefore was to develop a photosynthetic microalgae strain capable to degrade various environmental PET wastes to their monomers, facilitates the environmentally friendly recycling of PET chemicals. In this perspective, we planned to integrate highly active recombinant PETase gene into *Chlorella vulgaris* nuclear genome for the extracellular production of PETase enzyme.

1.2. Polyethylene Terephthalate (PET)

Plastics are synthetic or semi-synthetic chemical materials as high molecular weight polymeric substances whose principal supply is primarily petroleum. Plastics can find versatile utilizations in almost every day of our lives, have thus attracted excessive attentions of scientists since 1970s as they're durable, safe, light weighted, relatively cheap, and can easily be processed into many different forms such as highly flexible and extremely rigid plastics (Smith, 2013; Joo et al., 2018).

Linear plastic polymers incorporate into single linear monomer chains; branched polymers are linear with side chains and are therefore called as thermoplastic. Therefore, they are softening when heated. Cross-connected polymers are polymers with intercalated bonds among polymer chains are thermosetting, that is why they harden when heated. Due to those properties, plastics are extensively utilized in various industrial fields (Nkwachukwu et al., 2013).

Since plastics are inexpensive and can easily be produced into consumer products by fast automated machinery, they are widely used as packaging materials for farm, forest, dairy and other consumer products (Sinha et al., 2010). Plastic materials can be synthetic or semi-synthetic. Plastics as organic polymers have a high molecular mass but often contain other

substances. Synthetic plastics are most commonly derived from petrochemicals, thereby they are partly natural (Dodbiba and Fujita, 2004).

Plastics are generally divided into six main classes: These are polyethylene terephthalate (PET), high density polyethylene, polyvinyl chloride (PVC), low density polyethylene, polypropylene (PP) and polystyrene (PS) (Dodbiba and Fujita, 2004; Jankauskaite, 2016).

Figure 1 shows the proportion of plastics demanded depending on the polymer type. According to this polyolefins, namely high-density polyethylene, low-density polyethylene and PP are the most widely used plastics and account for about half of the total production.

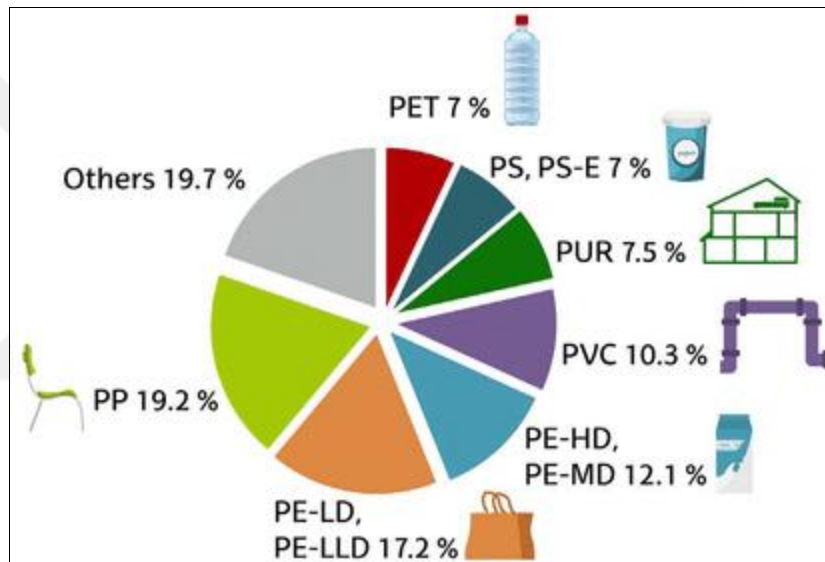


Figure 1. Current plastic distribution demand in Europe (Lopez et al., 2017).

PET was first polymerized by John Rex Whinfield and his colleagues in 1941. E. I. DuPont de Nemours was the first person who used the trademark *Mylar* in June 1951 in Delaware, United States, and he received registration of it in 1952 (Barot et al., 2019). In 1973 Nathaniel Wyeth from Du Pont, patented the first PET bottle (Wyeth, 1988).

Stability, durability and transparency properties of PET made it the best known and widely used polyester worldwide and increased its usability especially in bottles, containers and films (Liu et al., 2019). Figure 2 reveals the molecular structure of the PET polymer.

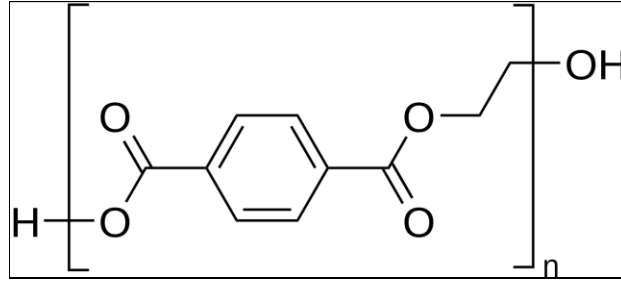


Figure 2. Molecular structure of a PET monomer (Fischer-Colbrie et al., 2004).

1.2.1. Production of PET

PET is a polymer resin that belongs to the thermoplastic group of polyester family (Poulikakos et al., 2017). It starts with the introduction of chemicals such as acid and alcohol into the environment in the production of polyester plastics and triggers the beginning of the formation of the products with the next step, polymerization. The first is a transesterification reaction; the second is an esterification reaction. PET can be synthesized from ethylene glycol (EG), dimethyl terephthalate (DMT) or terephthalic acid (TPA).

The first two chemical reactions result in the formation of bis (hydroxyethyl) terephthalate (BHET) as an intermediate and then, BHET is converted to PET through transesterification (Figure 3) (Cooper, 2013; Farzi et al., 2019; Sinha et al., 2010). On the other hand, during the DMT based production of PET, DMT and excess ethylene glycol are mixed and reacted with a basic catalyst at 150-200 °C. Methanol is distilled off due to the presence of excess ethylene glycol to further the reaction. Excess ethylene glycol is distilled at a higher temperature by using vacuum pump. In the second transesterification stage, the reaction is processed at 270-280 °C by continuously distilling ethylene glycol (Awaja and Pavel, 2005). The reactions are as follows

First step



Seconder step



The second stage is the terephthalic acid process. In this step, the direct esterification of ethylene glycol and terephthalic acid is carried out at medium pressure (2.7-5.5 bars) and at higher temperature (220-260 °C). In this reaction, formed water is eliminated and further removed continuously by distillation (Awaja and Pavel, 2005).



It is a laborious task to obtain pure after polymer formation. Therefore, the purity of the intermediate products used is extremely important. By vacuum distillation, ethylene glycol must be obtained in pure form. Catalysts are used as diluents to get high reactions and reduce costs. The most common is antimony trioxide, but there are also many alternatives such as titanium or germanium (Goje and Mishra, 2003).

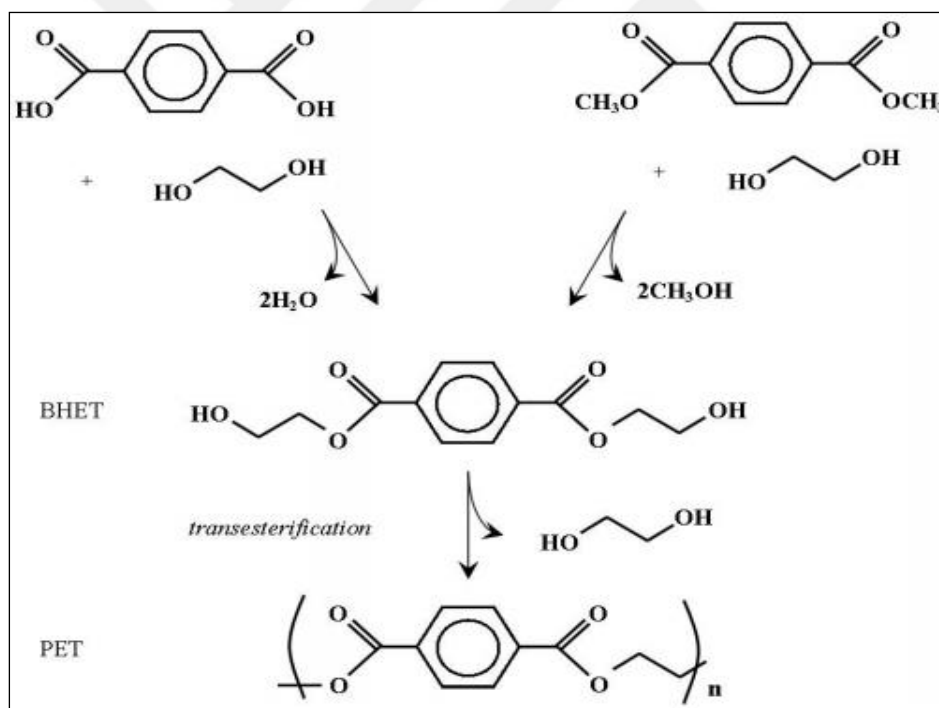


Figure 3. Chemical reaction of PET production (Webb et al., 2012).

1.2.2. Physical and ve Chemical Properties of PET

PET is colorless, semi-crystalline depending on the way it is processed, it can be semi-hard to hard and very light. Most PET products could be strong and durable, chemically and

thermally stable and reveals low gas permeability. PET can turn white color when exposed to some other chemicals such as chloroform as well as toluene. Oxygen, water vapor, odor and oil proof properties are favorable. Under 20 °C and 85% relative humidity conditions; the water vapor permeability of 100 µm thick PET material is 2 g/m² day, oxygen permeability is approximately 9.6 cm³/m² bar per day (Bal et al., 2017).

PET has low moisture absorption, allowing the related material to maintain excellent structural stability at extreme temperatures and high humidity. Because of its good electrical insulation properties, PET has many uses in electrical industries.

When PET is heated above 72 °C, it transforms into a rubbery-like elastic form. PET polymers contains repeating units TPA and EG and these units possesses a molecular weight of about 200 Da (Farah et al., 2015). Some other physical, chemical and mechanical properties of PET are also summarized in Table 1. (Awaja and Pavel, 2005; Zein et al., 2010).

Table 1. Properties of PET

Physical Properties	Value	Chemical Properties	State
Density (g cm ⁻³)	1.3-1.4	Acids resistance	Good for most mineral acids
Flammability	Self Extinguishing	Alcohols, Ketones, Halogens, Greases	Good
Refractive index	1.58-1.64	Alkalis resistance	Poor at high temperature
Water absorption	<0.7%	hydrocarbons resistance	Fair
Mechanical Properties	Value	Thermal Properties	Value
Coefficient of friction	0.2-0.4	Lower working temp(°C)	-40 to -60
Hardness – Rockwell	M94-101	Specific heat(J.K ⁻¹ .kg ⁻¹)	1200 – 1350
Izod impact strength	13-35 (J.m ⁻¹)	Thermal conductivity	0.15-0.4 @ 23
Poisson's ratio	0.37-0.44 (oriented)	Upper working temperature	115-170

1.2.3. Applications of PET

For more than 100 years, developments in plastic products have created a significant revolution in our lives. Polyethylene terephthalate or PET is a notable example in this regard. Around 56 million tones of PET were produced worldwide in 2013 alone; 15.4 million tons of these are used in food and liquid containers and 3.2 million tons in the packaging industry. This figure reached 41.56 million metric tons in 2014, and it is claimed that this production will reach approximately 73.39 million metric by 2020 (Yoshida et al., 2016).

Polyethylene terephthalate is a raw material, which is utilized for beverage, food and other liquid containers, thermoform applications, microwave food trays and food packaging. The finding such comprehensive utilization of PET in such different areas is partly due to its natural properties, which are very suitable for light, large capacity and break-resistant containers (Figure 4). Since it provides an excellent barrier against oxygen and carbon dioxide, PET fibers are widely used in the carbonated beverage industry, as well as in the clothing and carpet industry (Archna et al., 2015; Farzi et al., 2019; Raziya fathima et al., 2016; Sinha et al., 2010).



Figure 4. Applications of PET (Archna et al., 2015).

1.2.4. Effect on Environmental of PET

The increase in the use of plastic products in our daily life, especially the widespread use of disposable products produced as packaging materials, has been tremendously effective in the augmentation of plastic waste problems and solid waste management (Güçlü

& Acar, 2015). Today, only 14% of the plastic waste used in the world can be collected for recycling and almost the same amount of plastic is burned for energy. It is not arguable that the remaining 72% PET materials can cause particularly serious environmental pollution (Wei and Zimmerman, 2017). For this reason, tens of thousands of tons of plastic pollutants are released every day. Plastic pollution continues to be an ecological problem, since the durability of synthetically produced materials generally delays degradation (Geyer et al., 2017). Although the consequences of plastic pollution for ecosystems around the world are unpredictable until now, it is becoming increasingly apparent that plastic accumulated in nature is harmful to life. Monomers such as propylene, such as ethylene, obtained from fossil hydrocarbons are never biodegradable. One of the biggest problems of today's world is the formation and dispersion of tiny microplastics that are already in ocean waters (Palm et al., 2019).

Microplastics have been reported to pollute the seas and oceans due to their complex chemical structure and contain many compounds (Moog et al., 2019; Chae and Kim, 2018).

Micro-sized plastic waste can be detected in all major ocean basins in every region of the world, and it is estimated that in 2010, nearly 10 million tons of plastic were found in this environment. Like all synthetic wastes, plastics pollute fresh water resources, which are indispensable for human survival (Geyer et al., 2017).

Plastics constitute the biggest risk group due to the highly polluting chemical structures they contain. Thanks to these waste plastics, micromolecules that enter the bodies of many living things can reach us by being transferred according to the food chain. In addition, chemicals with high toxicity and PET and its derivatives that we use to make plastic affect living life extremely negatively. Therefore, degradation and/or eradication of micro and nanoplastics in ecosystems are of great importance (Archa et al, 2015; Chae and An., 2018).

1.3. PET Recycling

It is vital that the type of plastic known as PET can be recycled. In addition, it is necessary to reduce the accumulated plastic waste mass and even produce more valuable products at low cost. However, world countries are still insufficient for recycling PET and its derivatives (Jankauskaitė et al., 2008).

Recycling of PET plastics can be done in different ways. These include mechanical recycling, chemical recycling and biocatalysis methods.

1.3.1. Mechanical Recycling

Mechanical recycling is also known as physical recycling. The basic structure of the waste plastic material is mainly not changed; instead, it is recycled into valuable resources. With this method, 1) raw plastic is directly recycled (i.e. high value end products) and yields quality products; or 2) down-loop i.e. low value end product as low quality plastic is obtained (Archna et al., 2015). In this recycling, bottles can be recycled into raw materials after going through a series of processes. How these waste bottles are used is very important in terms of their recyclability capacity (Koo et al., 2013).

1.3.2. Chemical Recycling

It is possible to convert plastic waste containing PET into chemicals that can be polymerized again. PET can be transformed by using many toxic substances and their derivatives. The most important methods towards chemical recycling are methanolysis, hydrolysis and glycolysis (Figure 5) (Abbasid et al., 2006). For monomers such as methanolysis, depolymerization is both more expensive and not useful than glycolysis. For this reason, glycolysis is more advantageous and partially more useful for PET (Wang et al., 2011). Chemical recycling process allocates any contaminants bound to the polymer chain to be removed by purification of monomers and/or oligomers. Although mechanical recycling process is only able to separate inorganic contaminants, during chemical recycling, the organic contaminants are remelted and are through extrusion process (Koo et al., 2013).

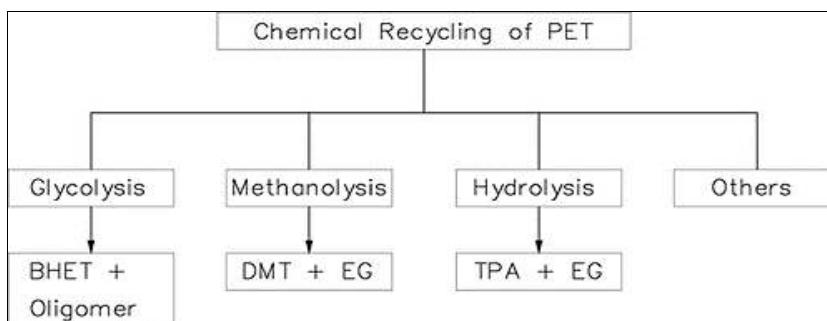


Figure 5. Current chemical recycling techniques of PET (Pudack et al., 2020).

1.3.3. Biological Recycling and Bioremediation of PET

Biologically, the breakdown of waste is the process of breaking down microbial life down to the smallest molecule they make in order to maintain their own lives (Zheng et al., 2005). The utilization of microbial and enzymatic approach towards the biodegradation of PET in nature is an economically viable and environmentally friendly recycling method (Nakkabi et al., 2015). In the presence of versatile technical impediments such as including energy consumption, availability of resources, capital investment and time, most of which are mainly experienced during the chemical degradation processes, chemical recycling of PET wastes seems to be an expensive and environmentally unfavorable approach. In addition, the necessity of processes such as the use of inorganic acids in chemical recycling, distillation, filtration, crystallization, and protection of certain high temperature and pressure conditions increase the need for a better solution (Koshti et al., 2018).

All microbes are constantly at war against biological pollution by converting almost all organic and inorganic wastes. Microorganisms use their enzymatic structures to meet their future energy needs by breaking down and storing polymers. Plastic waste has an important role for these microscopic creatures. To create one of the necessary steps to store and generate energy in order to use it as a carbon source (Amobonye et al., 2020).

Many microorganisms that carry out enzymatic activity also offer a low-cost solution to PET degradation. However, working in this area also increases all the maintenance costs of living things (Figure 6). Microbial degradation is generally an enzyme process that facilitates the separation of many polymer bonds by breaking them quickly. By using carbon as energy, they increase the degradation process. Visualization of degradation after this procedure is important for the health of the procedure (Bhardwaj et al., 2012 ; Moog et al., 2019; Wei and Zimmermann, 2017 ; Koshti, 2018).

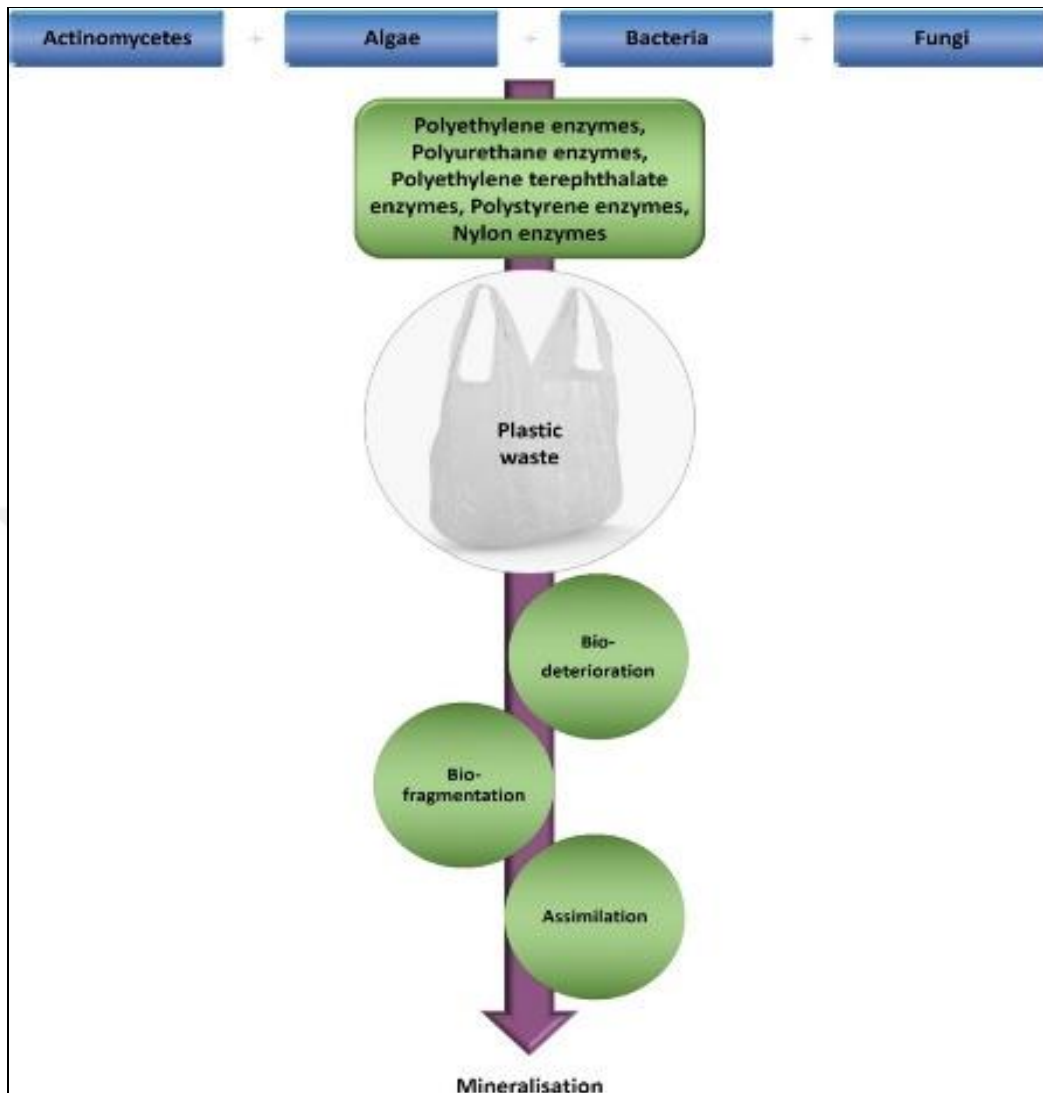


Figure 6. PET biodegradation process by microorganisms (Amobonye et al., 2020).

1.3.3.1. Affecting PET Biodegradation

The biodegradation of PET includes many differences. These are classified according to the type of microorganism or polymer structural properties. In this way, it affects the biodegradation of PET (Artham and Doble, 2008). Various characteristics essential PET biodegradation were summarized in Figure 7. The higher the molecular weight of the polymer, the lower its structural degradation. Because it is difficult for microbes to use this type of polymer as a substrate (Mergaert and Swings, 1999). Physical forces such as drying,

thawing, freezing, heating or cooling are also important to overcome the physical barriers of biodegradation (Tokiwa and Calabia, 2004).

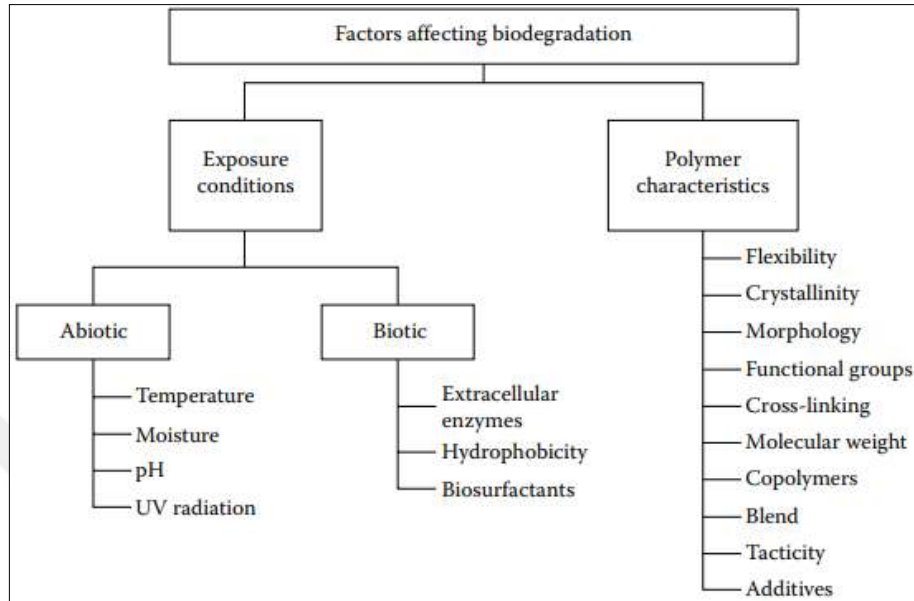


Figure 7. Factors affecting biodegradation (Kijchavengkul and Auras, 2008).

1.3.3.2. Role of Enzymes on PET Biodegradation

The use of microbes for PET bioremediation is the best choice even though several rate-limiting factors lessen its applicability. Growing a sufficient amount of microorganisms for the biodegradable can be a long-term and financially rewarding job. Chemical and physical decomposition methods may have adverse effects on many contaminants and chemical microorganisms released during decomposition. Plastic-degrading enzymes reveal high similarity to other enzymes those evolved in the biodegradation of polymers, have thus been classified into wide categories including extracellular and intracellular enzymes (Figure 8) (Gu, 2003).

Since extracellular enzymes come into contact with the monomers on the plastic, they are thought to contribute to all the reactions that occur (Chinaglia et al., 2018). Although the enzyme secreted by many organisms extracellularly is effective at the beginning of the degradation, it has been observed that organisms that secrete enzymes both intracellularly and extracellularly are more beneficial in terms of the sustainability of this work. In this way, the hydrophilic structure of the polymer is further developed. It is the environment in which

it is found that generally determines whether the degradation will be anaerobic or aerobic (Gug et al., 2014 ; Bhardwaj et al., 2012; Tokiwa and Calabia 2004; Koshti, 2018). Until now, enzymes such as esterases, lipases, cutinases and hydrolases have been stated that they give effective results in PET degradation (Amobonye et al., 2020).

Table 2. List of biochemically characterized PET hydrolytic enzymes (Adapted from Taniguchi et al., 2019).

Enzyme	Accession Number	Organism
PET hydrolase (PETase)	GAP38371.1	<i>I. sakiensis</i> 201 F6
<i>Thermobifida fusca</i> hydrolase (TfH)	WP_011291330.1	<i>T. fusca</i> DSM43793
Leaf-branch compost cutinases (LCC)	AEV21261.1	Uncultured bacterium
<i>Fusarium solani</i> cutinase (FsC)	1CEX	<i>Fusarium solani pisi</i>
<i>Thermobifida cellulosilytica</i> cutinase-1(The Cut 1)	ADV92526.1	<i>Thermobifida cellulosilytica</i>
<i>Thermobifida cellulosilytica</i> cutinase-2(The Cut 2)	ADV92527.1	<i>Thermobifida cellulosilytica</i>
PET 2	C3RYL0	Uncultured bacterium
PET 5	R4YKL9	<i>Oleisira antarctica</i>

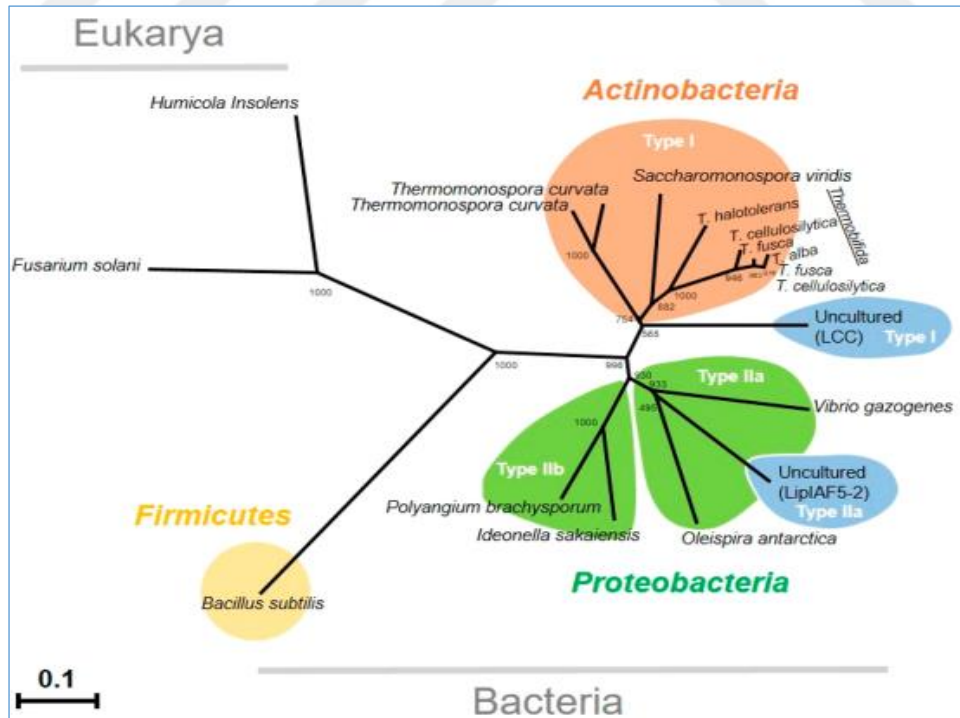


Figure 8. Phylogenetic tree created using the protein sequences from known PET hydrolytic enzymes (Taniguchi et al; 2019).

When looking at microorganisms and their PET degrading enzymes, there are only few illustrative and outstanding studies. For instance, in 2005, Müller and his colleagues first time revealed that PET could be degraded with a polyester hydrolase which known as TfH found in the *Thermobifida* species. The study using a PET sample melt pressed from a beverage bottle with 10% crystallinity resulted in a weight loss of about 10% (Müller et al., 2005). Ronkvist et al., (2009) reported that the cutinase described from *Thermomyces insolens* caused almost complete degradation of PET after 96 hours at 70 °C (Ronkvist et al., 2009).

The results obtained by Sharon and Sharon (2012) support that PET film was subjected to microbial degradation with the help of an esterase found in *Nocardia* (Sharon and Sharon, 2012). Wei and his colleagues (2014) showed that two polyester hydrolase found in *Thermomonospora curvata* can degrade PET (Wei et al., 2014). Kawai and his colleagues (2019) cloned a cutinase-like polyesterase from *Saccharomonospora viridis*, which can degrade PET film with up to 27% weight loss at 63 °C in 3 days (Kawai et al., 2019).

PETase is an enzyme of the esterase group that catalyzes the transform of PET to mono (2-hydroxyethyl) terephthalic acid (MHET) (Figure 9). In particular, it has been shown that PETase can degrade PET more significantly at 30 °C than the enzymes LCC, TfH and THc-Cut1 previously reported. Therefore, PETase is considered to be a potential tool for plastic degradation (Yoshida et al., 2016). PETases are also able to degrade PEF (polyethylene-2,5-furandicarboxylate) plastic, which is a biological derivative of PET substitute. However, PETase cannot hydrolyze polymers such as polybutylene succinate and polylactic acid (Austin et al., 2018).

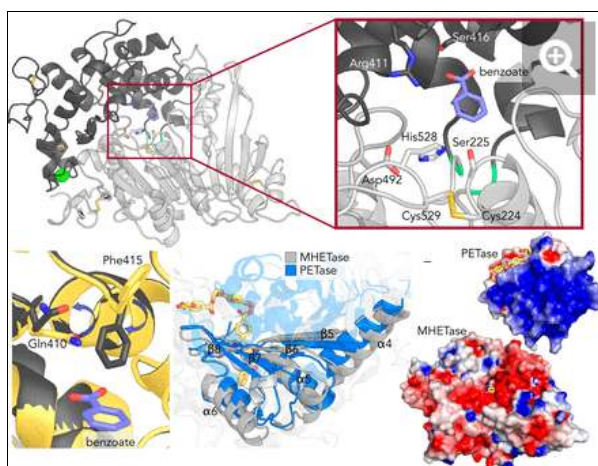


Figure 9. PETase and MHETase (Knott et al., 2020).

MHETase enzyme is responsible for the hydrolysis of mono-2-hydroxyethyl terephthalate substrate produced because of the catalytic activity of PETase. It is the second step enzyme towards PET hydrolysis, which is also crucial for PET degradation. The tannase-origin MHET hydrolase (or MHETase) uses MHET as a substrate to transform it to ethylene glycol and terephthalate (Figure 10). MHETase has a classic α/β -hydrolase domain and a cover domain that provides substrate specification (Yoshida et al., 2016).

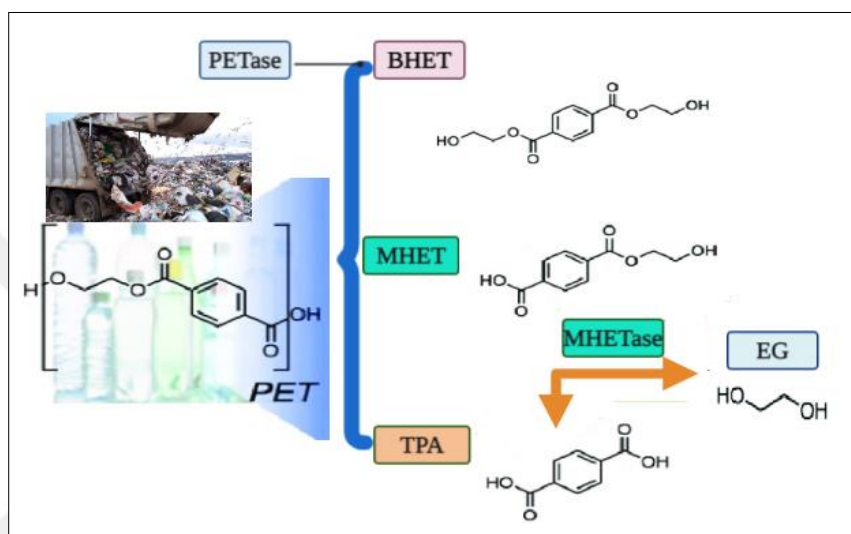


Figure 10. Degradation mechanism of PET (Austin et al., 2018).

The PETase enzyme is found and reported in *I. sakaiensis* and is a natural solvent that degrades PET, in addition to this, nowadays its activity is tried to increase by trying too much mutation. However, there are some disadvantages of using bacterial systems. As examples of such disadvantages, the compulsory needs to the presence of PET substrate or costly carbon resources for growth in cultures/bioreactors might be given as drastic pitfalls to be overcome (Tanasupawat et al., 2016).

1.4. Structure of Wild Type PETase

I. sakaiensis PETase 3D structure reveals a typical α/β hydrolase superfamily22–24, and contains single layer central twisted β -sheet structure, which is formed by nine mixed β -strands (β 1– β 9). The related β -sheet structure is enclosed by seven α -helices (α 1– α 7) (Figure 11). The active site of *I. sakaiensis* PETase consists of a serine hydrolase Gly-x1-Ser-x2-

Gly motif (Gly158–Trp159–Ser160–Met161–Gly162), which is also highly conserved within other α/β hydrolase superfamily proteins such as lipases and esterases.

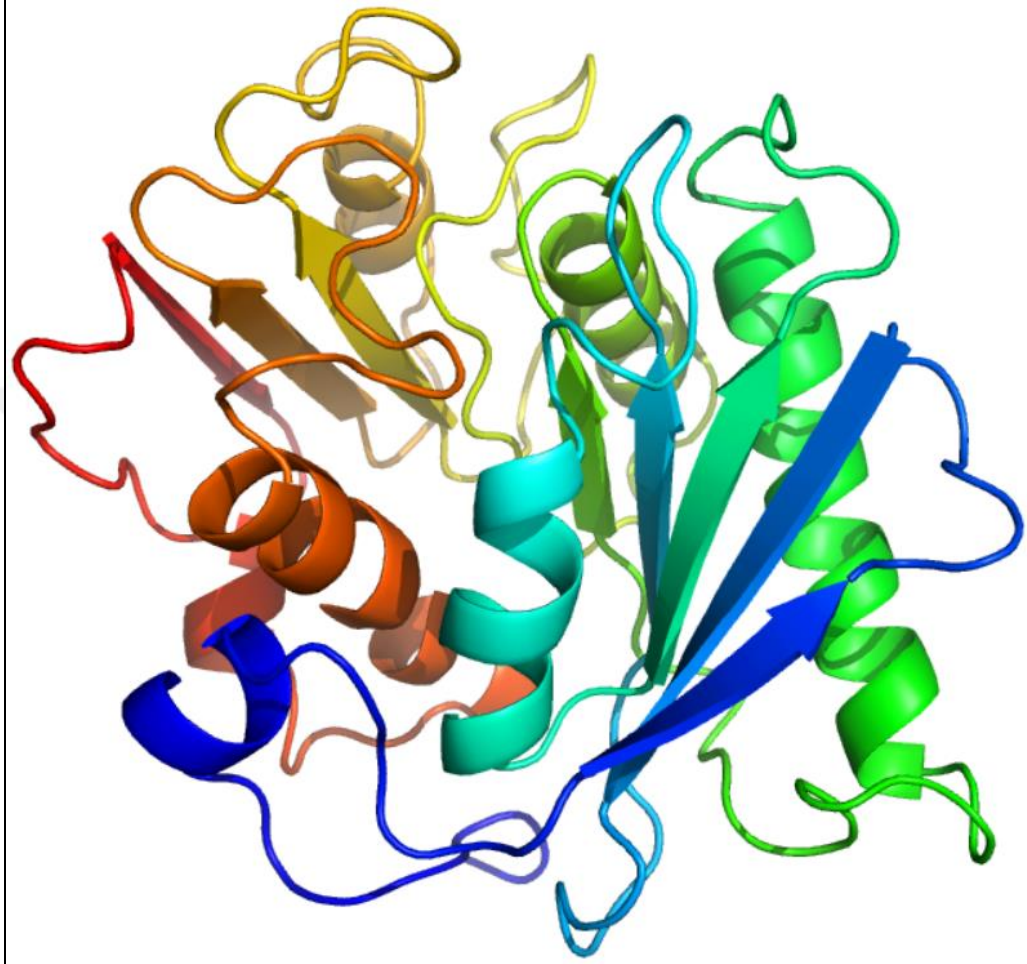


Figure 11. 3D structure of wild type PETase enzyme in cartoon form from *I. sakaiensis*

1.5. Microalgae

Microalgae are diverse group of photosynthetic unicellular or multicellular microorganisms, which can be either autotrophic, heterotrophic, or mixotrophic. Unicellular structure of microalgae enables them to easily reach nutrient supplies and transform solar energy into chemical energy through CO₂ fixation and O₂ production. In recent years, upward of 40000 new species of eukaryotic microalgae were documented as a different sources for augmentation, nutraceuticals and pharmaceuticals (Chu, 2012; Maruyama et al., 1997). The diversity of microalgae is vast and this is reflected in their metabolism and

biochemical properties i.e. pigment content, cell walls and bioactive compounds including fatty acids and lipid content, fats, sterols and secondary metabolites (Sathasivam et al., 2019) (Figure 12). It has been suggested that microalgae are a promising source for biodiesel production as global fossil fuel resources are depleted day by day (Mata et al., 2010; Safi et al., 2013). The rapid growth rate of microalgae, their adaptation abilities to environmental stress, and biochemically active natural compounds in their content allow them to be highly demanded in various industrial applications. Here, we highlight such freshwater microalga *C. vulgaris* with enormous capacities toward various industrial applications.

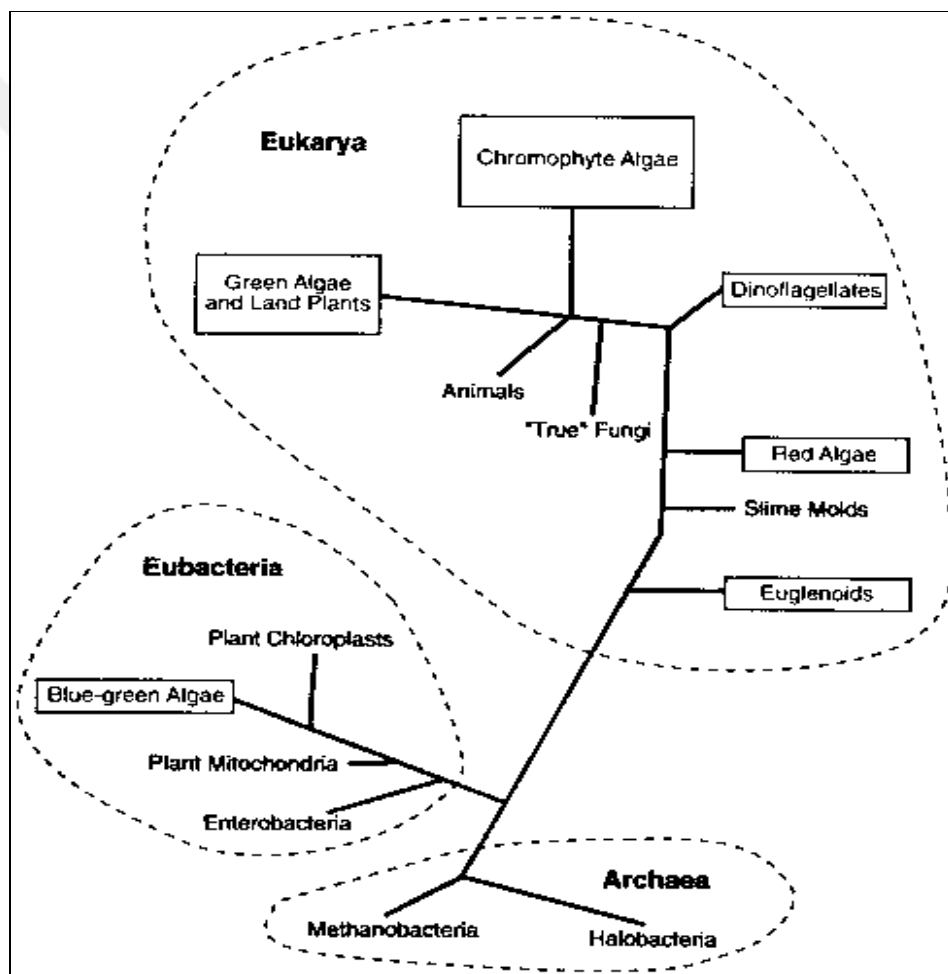


Figure 12. Depiction of the phylogenetic relatedness of some groups of microalgae. Lengths of line segments are proportional to evolutionary distance based on analysis of ribosomal RNA gene sequences (Radmer & Parker, 1994).

1.5.1. Industrial Bioremediation-Based Potentials of *C. vulgaris*

C. vulgaris is a green algae discovered by Martinus Willem Beijerinck in 1890. It is commonly found in sea, terrestrial environment and fresh waters. It has high photosynthetic activity and function (Tomaselli, 2004). Thanks to these features, microalgae have become remarkable for use in breeding and business production (Borowitzka, 2018). Microorganisms such as *Chlorella* species have existed in the world for many years (Krienitz et al., 2015; Safi et al., 2013). When looking at the general characteristics of *C. vulgaris* cells, it is seen that there are no whip protrusions in the form of spherical, ellipsoid, about 2 to 10 μm in diameter (Champenois et al., 2014; Garcia, 2012). They are single cell microalgae and may contain indistinguishable cells up to sixty four in their single colonies. *C. vulgaris* has a single chloroplast. *C. vulgaris* reproduces by forming asexual otopores (Safi et al., 2013). When these otopores grow, the main cell wall is disrupted and a process called autosporulation occurs. In this case, it becomes food for daughter cells (Figure 13) (Yamamoto et al., 2004).

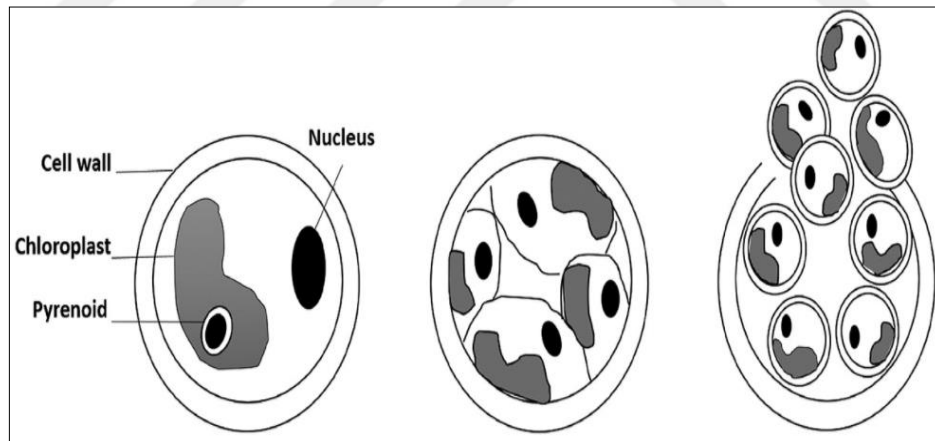


Figure 13. Auto sporulation manner of *C. vulgaris* (Tiong et al., 2020).

1.5.2. *C. vulgaris* Metabolites

Like many microorganisms, microalgae contain biomolecules in their structures. These biomolecules are structures such as carbohydrates, lipids, proteins and minerals (Maruyama et al., 1997; Safi et al., 2013; Spolaore et al., 2006). These biomolecules found in algae can be divided into primary and secondary. Primary metabolites are essential for

photosynthesis and respiration, while secondary metabolites have activities for environmental adaptations and food competitions (Guedes et al., 2011; Sigamani and Natarajan, 2016). Their chemical composition varies with microalgae species and way of life environments, salinity, temperature, and medium nutrients, pH (Sharma, 2012; Vitova et al., 2015).

Proteins are the principal ingredients of microalgae (Yaakob et al, 2014) Proteins found in algae are essential for cellular growth, healing and protection of cells. *C. vulgaris* cells have a protein content of 43-58% of their dry weight (Safi et al., 2013). Protein content is distributed in 20% cell wall, 50% in cells and 30% between inner and outer membrane of the cell membrane (Berliner, 1986). At the same time, there are essential and non-essential amino acids, which are protein building blocks in large amounts in their cytoplasm (Becker, 2007; Maruyama et al., 1997; Morris Quevedo et al., 1999; Safi et al., 2013).

Lipids are also vital ingredients for all microalgae cells, which are also crucial for cellular growth, metabolic activity and establish resistance against harsh stress conditions (Kottuparambil et al., 2019; Vitova et al., 2015). They can be either neutral or polar. Neutral lipids are found in motile organelles, while polar lipids produced by chloroplast are utilized in cellular membranes (Garcia et al., 2013). Microalgae might accumulate high amount of saturated and unsaturated forms of lipid derivatives, ranging from 2% to 77%, depending on the species and the environment in which they live. Although this ratio varies as microalgae species-specific it changes between 5 and 58% of the dry weight for *C. vulgaris* cells (Safi et al., 2013).

Carbohydrates, which are energy and carbon sources in microalgae cells, are used in forms of starch, glycogen, glucose. carbohydrates are found mostly in the form of amylopectin and amylose in *C. vulgaris cells*, as well as starch and cellulose. The carbohydrate content of *C. vulgaris* can be up to 55% of its dry weight (Choix et al., 2012).

Vitamins (A, B, C, D, E and K) commonly found in microalgae cells are organic molecules required for nutrition and growth. They are categorized as water and fat soluble. Since vitamins cannot be synthesized enough in the human body, they are taken exogenously in the diet. Vitamins available in *C. vulgaris* are vitamins A, B, C and E (Maruyama et al., 1997; Safi et al., 2013; Yeh et al., 2010). Minerals are inorganic materials that are needed and taken mostly by human body as externally. *C. vulgaris* cells are quite rich in terms of calcium, potassium, magnesium and zinc minerals (Mohd Yusof et al., 2011). Natural and

low-cost production of enormous amount of nutrients and minerals by *C. vulgaris* has made it as a high-quality food supply of micronutrients crucial to human body.

1.5.3. Applications of *C. vulgaris*

The large capacity and high productivity of freshwater microalga *C. vulgaris* diversifies its current industrial applications. Recent trends in microalgae biotechnology reveals that *Chlorella* strains can be vast production hosts for variety of industrially value-added products such as pharmaceuticals, vaccines, recombinant proteins, pigments, antioxidants, hormones, industrial enzymes, metabolites nutraceuticals... etc. Freshwater *Chlorella* stains as beneficial microorganisms can also be integrated into different environmental applications including agriculture, aquaculture, bioremediation, wastewater treatment and production of biofuels (Figure 14).

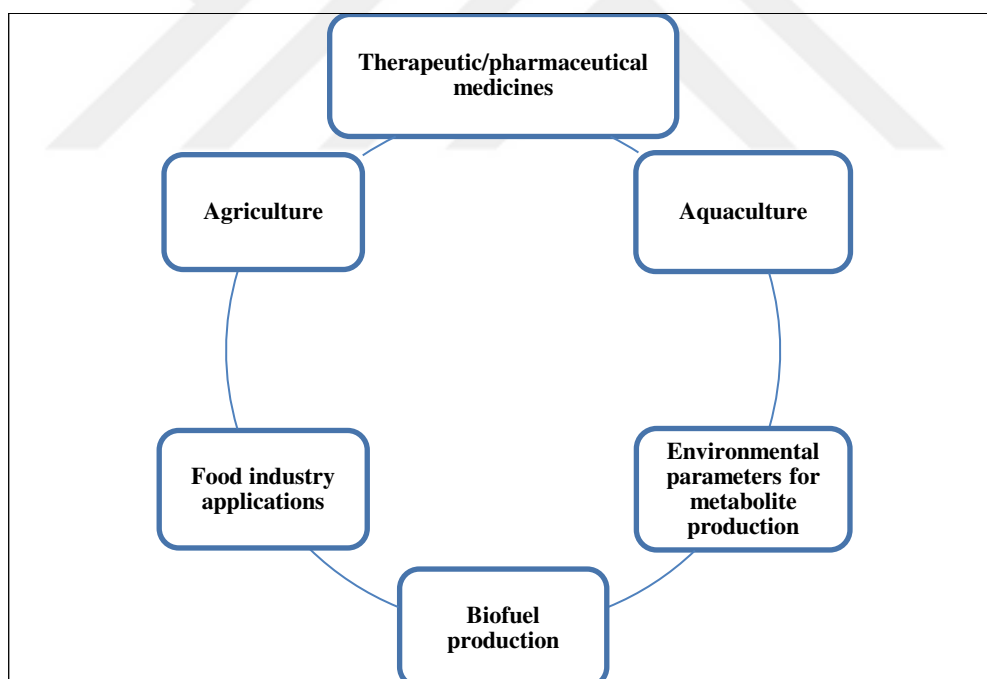


Figure 14. Applications of *C. vulgaris* (Tiong et al., 2020).

It has been reported that the bacteriocidal chlorellin found in *C. vulgaris* has a protective effect on infections caused by bacteria (Mostafa, 2012; Pratt et al., 1944). It is stated that the linolenic acid found in *C. vulgaris* cells has an antibacterial effect against *S.*

aureus infections and *Salmonella typhi*, and therefore *C. vulgaris* is used as a natural antibiotic source in the pharmaceutical field (Ahmad et al., 2020; Kumar P, 2017).

The nutritional supplements of *C. vulgaris* are used as raw materials in aquaculture due to their rich nutrients and high digestive content (Brennan & Owende, 2010). Pellets fortified with *C. vulgaris* cells and/or extracts ensure the survival rate of aquatic organisms by increasing resistance against pathogens and infections (Maliwat et al., 2017). The addition of *C. vulgaris* to fish diets was essential to develop skin pigmentation in ornamental fish and muscle color in bait fish (Gouveia et al., 2007). Saturated and unsaturated fatty acids produced and accumulated in microalgae stand as excellent resources for the manufactured of biodiesel (Frumento et al., 2016; Maruyama et al., 1997; Yeh et al., 2010). With high growth rate and elevated lipid accumulation potentials, biodiesel from microalgae can be the best alternative over diesel fuels from petroleum. In addition, as microalgae develop rapidly, require very little arable land and generate potential to reduce greenhouse gas effects, it sustainably stands as a promising biodiesel production host. *C. vulgaris* strains are able to perform the fixation of the atmospheric CO₂ at 10–50 times greater yield than terrestrial plants (Li et al., 2008). Although the production of biodiesel from *C. vulgaris* hosts is still expensive, combinatory approaches towards both wastewater treatment and following fuel production processes enabled notable and promising improvements in productivity.

The high protein content of *C. vulgaris* has also provided its use as an emulsifier in applications in the food industry (Gouveia et al., 2005; Raymundo et al., 2005). While some polysaccharides found in *C. vulgaris* are used for thickening and gelation (Brennan and Owende, 2010). It has been found that there is an improvement in the stability of texture and color parameters through natural staining from *C. vulgaris* cells (Gouveia et al., 2007). The high amount of amino acids found in *C. vulgaris* cells act as phyto siderophs, facilitating the penetration and absorption of micronutrients (Shaaban, 2001a). *C. vulgaris* is also eligible to increase the growth of agricultural crops (nutrient content), by secreting plant growth promoting hormones and providing nutrients to plants and enhancing soil residences (Faheed and Fattah, 2008; Shaaban, 2001b). These findings thus endorse that the utilization of *C. vulgaris* is eligible to improve agricultural yields of crops and tends to reduce the environmental concerns related to excessive utilization of toxic chemical fertilizers.

C. vulgaris is a quite useful resource and production host for numerous value-added metabolites and recombinant proteins. In addition, distinct environmental parameters and related approaches were even reported as enhancing mechanisms to improve the metabolite

production titers. Nitrogen stand as a crucial nutrient since it is highly essential for cell growth and lipid productivity (Kong et al., 2011) thus consisting 1–10% of overall dry matter in microalgae (Wijffels et al., 2010). Nitrogen forms such as ammonium, nitrate and urea play an important role in the growth of microalgae cells (Chen and Chen, 2006). If both ammonium and nitrate are present in the growth vicinity of it, *C. vulgaris* first tend to prefer ammonium. In a study, it was stated that *C. vulgaris* consumed urea before than ammonium and nitrate in mixotrophic (Kong et al., 2011). Considering this situation, it shows that *C. vulgaris* consumes different nitrogen sources in different culture media.

Zheng and his colleagues stated that the biomass efficiency of *C. vulgaris* enhanced when sodium bicarbonate was added, and reached the peak biomass capacity when 1.2 g / L NaHCO₃ was added (Zheng et al., 2011). A similar study performed by Daliry and his colleagues revealed that *C. vulgaris* reaches the highest biomass productivity when there is 8% CO₂ available in the environment, (Daliry et al., 2017) while Yusof et al., (2011) showed that *C. vulgaris* was able to reach its highest growth rate when cultured under 10% CO₂ and 24 hours light (Mohd Yusof, 2011). It is affected by the carbon dioxide content of the pH value of the culture medium. Therefore, optimum conditions should be provided in order not to affect the biomass yield of microalgae cells. Kumar et al., 2010).

1.5.4. Purpose of the Study

The use of different algae for the biodegradation processes has been the subject of research and development for several decades. Here we hypothesize that photosynthetic microalgae strains could address the PET wastes dependent global environmental pollutions. Our long-term goal therefore is to develop a photosynthetic microalgae strain capable to degrade various environmental PET wastes to their monomers, facilitates the environmentally friendly recycling of PET chemicals. In this perspective, we plan to integrate highly active recombinant PETase gene into *C. vulgaris* nuclear genome for the extracellular production of PETase enzyme. By doing so, we further aim to establish a low-cost and consistent PET degradation process through the recombination of microalgae strains. We further would like to revolutionize the establishment of an additional PET recycling process within current industrial microalgae processing systems such as processing biofuels productions, waste water treatments, electricity production etc. We further propose the utilization of microalgae culture liquid effluents towards to the efficient degradation of

PET wastes through integrated processes and develop a novel and low-cost processing systems for PET waste recycling systems for nations.



2. MATERIAL AND METHODS

2.1. Chemicals, Enzymes and Kits

Tris base (Multicell Wisent Inc # 600-127-CG), Yeast extract (Merck), NaCl (Merck), Trypton (Merck), Taq DNA Polymerase (Promega), dNTP (Promega), EDTA (Merck), CaCl₂ (Aktar Kimya), Kanamycin (Applichem), Ethyl Alcohol, Ampicillin (Applichem), *EcoRI* (Promega), *BamHI* (Neb), T4 DNA Ligase (Neb), *XbaI* (Neb), *BglIII* (Neb), Gel Extracting Kit (Thermoschintific), Na₂HPO₄ (Merck) NaH₂PO₄ (Merck), β-mercaptoethanol (Merck), Methanol (Isolab), Acetic acid (Isolab), Glycerol (Merck), Amonium Sulfate (Merck), TEMED (Janssen Chimica), KCl (Merck), MgCl₂ (Sigma), LiCl (Sigma), CuCl₂ (Sigma), Commassie Brilliant Blue G-250, Commassie Brilliant Blue R-250 (Merck), Phosphoric Acid (Merck), BSA (NEB), Sodium Acetate (Merck), *Trisma* Base (Sigma), Acrylamide (Sigma), Bis-Acrylamide (Promega) Fetal Bovine Serum (Thermo # 10270106), Penicillin-Streptomycin (Multicell Wisent # 450101100), Tripsin-EDTA (Multicell Wisent # 3255542100), DMEM (Multicell Wisent # 319-005CL), RPMI 1640 (Multicell Wisent # 350-000-CL), PBS (Capricorn # PBS-1A), Opti-Protein XL Marker (ABMGOOD # G266).

2.2. Strain Medium and Culture Conditions

C.vulgaris (SAG: 211/11J) strain used in this study was purchased from Department Experimental Phycology and Culture Collection of Algae, (University of Göttingen, Germany). The collection synonyms of this species is also described as follows: CCAP 211/11J, UTEX265, Sequences: GenBank AY591497.1. *C.vulgaris* 211/11J strain was grown in Tris-Acetate-Phosphate (TAP) medium. It was also cultured in TAP agar plates for long-term storage. *C. vulgaris* inoculum taken from some amount of liquid culture was cultivated in fresh TAP medium until reaching to the desired cellular density.

2.3. Synthesis of Chimeric PETase Gene

Chimeric PETase enzyme sequence was originated from *I. sakaiensis* strain 201-F6 and retrieved from UniProt database (<https://www.uniprot.org/>). Primers of wild and mutant PETases were designed using *OligoAnalyzer* server from IDTDNA technologies and synthesized by ordering from *Macrogen Inc.*

Rational design of new PETase enzyme was performed through *in silico* analysis. Two major rational engineering studies recently performed on wild type PETase enzyme were used as reference to build up a novel chimeric enzyme PETase3M. Austin et al (2017) identified that the active site of PETase from *I. sakaiensis* strain 201-F6 was three times wider than that of the active site of cutinase enzyme from *Thermobifida fusca*, revealing a high 3D structure similarity to PETase (PDB ID: 6EQE) (Austin et al., 2018). In the related study, researchers performed mutations on the active site of PETase to narrow its catalytic cleft to make it more similar to the related cutinase to see whether the specific activity improvement of the enzyme is possible or not. They introduced several mutations onto the active site of enzyme and identified that narrowing the binding cleft of PETase via the substitutions of amino acids in cutinases, researchers observed an improved PET degradation by developed mutants. Thus, we selected the two best substitutions towards improved PETase activity (Trp159His and Ser238Phe) from the related study. Yet in our study, the corresponding residues were numbered with different residue numbers since those researchers started counting from the signal peptide of the enzyme. Therefore, we defined the two amino acid substitutions in wild type PETase as first (Trp132His and Ser211Phe). As similar, in another study by Ma et al (2018) revealed that further rational engineering studies performed on near regions of substrate binding cleft could also improve the enzymatic activity of PETase (Ma et al., 2018). The researchers were focused on six key residues around the substrate-binding cleft to develop novel high-efficiency PETase mutants through enzyme engineering and 8 corresponding amino acid substitution at the active site of PETase. They identified that increasing the hydrophobicity range of the enzyme active site with more hydrophobic amino acids improved the catalytic efficiency of PETase. Although most of their mutants were able to improve specific enzyme activity, we selected Iso179Phe substitution to create a new PETase mutant with enhanced catalytic activity. Because the K_m of the I179F mutant was identified as 3.8 times lower than wild type PETase and its K_{cat}/K_m value was identified as 15.6 times higher than that of wild type PETase.

Overall, we picked three of the most promising mutations (Trp159His, Iso179Phe and Ser238Phe) out of those substitutions in the studies reported above and analyzed their coordination towards a more enhanced PETase activity through a homology modeling and molecular docking studies. After obtaining quite promising theoretical data about the presence of those three mutations on PETase enzyme together, we combined those mutations as a new triple mutant of PETase enzyme, and placed those amino acid substitutions into the encoding DNA sequence of wild type PETase before the synthetic synthesis of gene fragment. After this, we called the new PETase mutant as PETase3M.

2.4. Homology Modeling of Chimeric PETase

Three consecutive mutations as amino acid substitutions in the precise orientations were placed into the amino acid sequence of *I. sakaiensis* strain 201-F6 PETase (in 6EQE amino acid sequence without its signal peptide sequence, the corresponding substitution regions were identified as Trp132His, Iso181Phe and Ser211Phe). The related amino acid sequence was then utilized for 3D structure prediction and following structure validation and energy minimization analyses.

Upon obtaining true folded protein structure of PETase3M, the related 3D structure was utilized for comparative molecular docking studies. A comparative docking study between wild type PETase (PDB ID: 6EQE) and PETase3M modeled structure was operated by using 2 PET molecule as substrate. The related comparative analysis was performed by using AutoDock Vina program.

These new PETase primers were redesigned using the *SnapGene* program and synthetically synthesized by Macrogen.

Table 3. Primer Sequences

Primer name;	Primer sequences
PETase_F	5' – GCG GAT CCC AGA CCA ACC CTT AC-3'
PETase_R	5' - GCG ATT TCT TGG TGG TGG TGG TGG T – 3'

2.5. Amplification of *PETase3M* gene by PCR

Table 4. PCR amplification of *PETase3M* gene

Reaction components	Amounts	PCR Cycle
10x Buffer	5 μ l	98 °C-105 second (sec)
dNTP	1 μ l	98 °C- 20 sec
DMSO	0,2 μ l	68 °C-35 sec
MgCl ₂	0,5 μ l	72 °C-40 sec
Forward Primer	1 μ l	72 °C-7 minute (min)
Reverse Primer	1 μ l	4 °C-∞
Template DNA	0,7 μ l	
O5Taq DNA polymerase	0,25 μ l	
dH ₂ O	15,35 μ l	
Final	25 μ l	

Sequences edited for GenScript order

PETase3M: codon optimized sequence with 3 mutations and + 6XHis

2.6. Cloning of PETase DNA Fragment into pJET1.2/blunt Vector

The PETase gene obtained as the PCR product was cloned into the pJET1.2/blunt cloning vector using the commercial kit (Thermo Fischer CloneJET PCR Cloning Kit; Catalog number: K1231). The ligation product was transformed into *E. coli* JM101 competently prepared by Calcium Chloride (CaCl₂) method. After taking 200 μ l of the freshly prepared competent cell, 10 μ l of ligation product was added. It was then kept in a basin of ice for 30 minutes. Thus, the transformation process was realized in a healthy way. After incubation, the samples were shocked in 42 °C heater block for 2 minutes to allow the plasmid to enter the cell. At the end of a two-hour incubation at 37 °C, it was inoculated on Luria-Bertani (LB) agar containing 50 μ g / μ l of ampicillin by the spreading method and incubated for 16 hours at 37 °C. Transformants thought to be positive among the colonies that grew the next day were selected and isolated according to the alkaline lysis method. The isolated plasmids were cut with EcoRI and NdeI enzymes and checked in agarose gel to verify the positivity of the clones.

2.7. Excision of Chimeric DNA Fragment From pJET1.2 Vector to Clone Into pOpt_cCA_mRuby2_Paro Expression Vector

In order to express PETase3M protein in *C. vulgaris*, a recently developed expression vector pOpt_cCA_mRuby2_Paro was purchased from *Chlamydomonas Resource Center* (<https://www.chlamycollection.org/>) and utilized during microalgae transformation experiments (Figure 15). Using PETase specific primer pair, *Bam*H1 and *Eco*RI restriction endonuclease recognition regions were added to both 5' and 3' ends of PETase3M gene by PCR. Therefore, the recombinant pJET1.2 vector and pOpt_cCA_mRuby2_Paro expression vector were digested with *Bam*H1 and *Eco*RI by following the reaction conditions suggested by the providing company (New England Biolabs Inc).

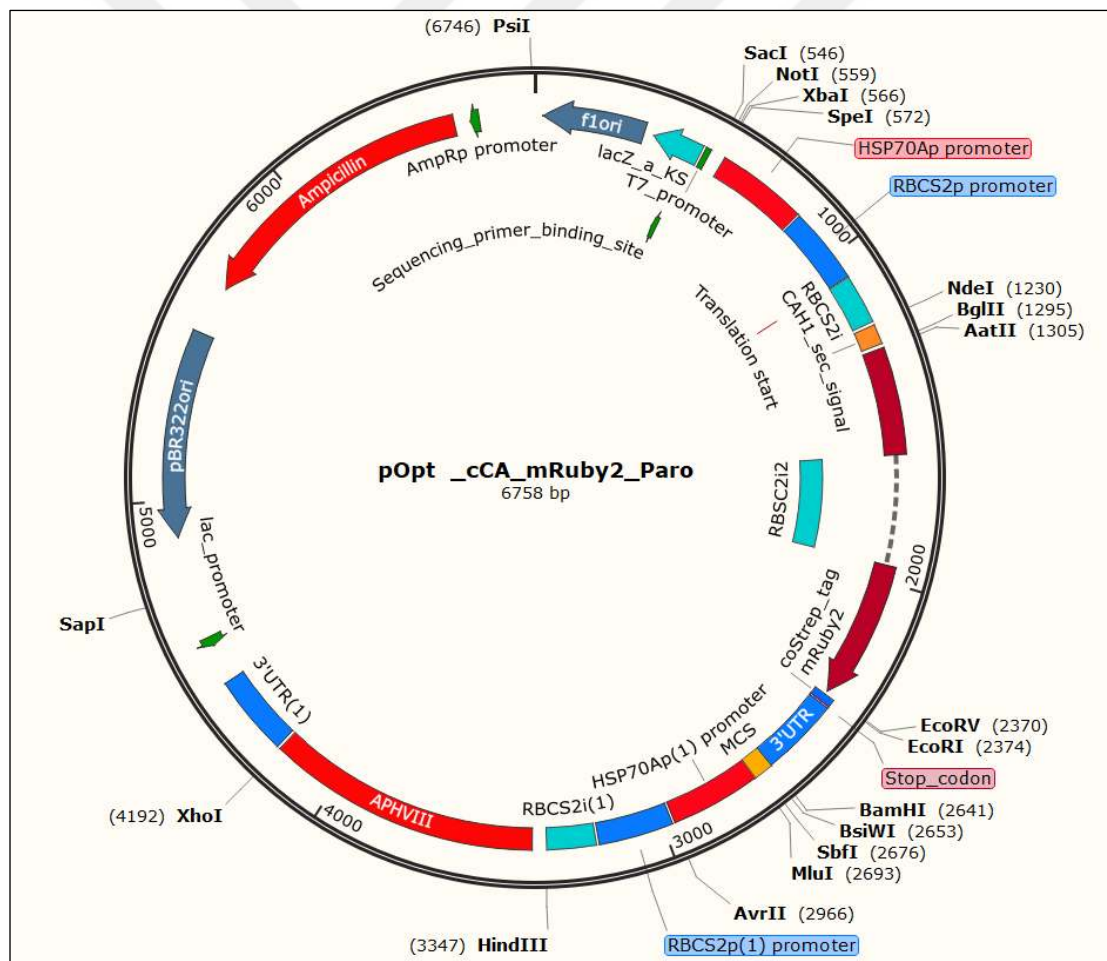


Figure 15. Schematic representation of pOpt_cCA_mRuby2_Paro *Chlamydomonas* expression vector. mRuby2 coding region was excised and related vector was initially linearized before the insertion of PETase3M coding DNA fragment through ligation.

2.8. Linearization of pOpt_cCA_mRuby2_Paro Vector

Likewise, the pOpt_cCA_mRuby2_Paro expression vector was prepared by cutting with *Bam*HI and *Eco*RI endonucleases enzymes.

2.9. Ligation of PETase Towards pOpt_cCA_mRuby2_Paro Vector Cloning and Transformation

The PETase gene and the pJET 1.2 vector were cut with restriction enzymes and cloned together with the kit. JM101 competent cells prepared by the CaCl₂ method were used. When transforming, 10 µl of ligation product and 200 µl of our freshly prepared competent cells were used. Cells that were incubated in ice for 30 minutes were taken into a thermo shaker to be subjected to heat shock and were subjected to shock at 42 ° C for 2 minutes. Cells kept at 37 ° C for 2 hours without waiting were spread in LB agar containing 50 µg / µl paromomycin (Paro) and incubated overnight at 37 ° C.

2.10. Plasmid Isolation and Identification of PETase3M_ pOpt_cCA_mRuby2_Paro Positive Clones

Colony selection was made on following day. Plasmid DNAs were isolated quickly and safely using one of the traditional methods, alkaline lysis method. Isolates digested with *Eco*RI and *Nde*I restriction enzymes were checked by agarose gel electrophoresis and recombinant clones were identified.

2.11. Enzymatic Treatment of *C. vulgaris* 211/11J cells for Protoplasting

In order to perform the electroporation-based transformation of *C. vulgaris* 211/11J host cells which harbor quite thick cell wall, we have treated the related microalgae cells from a logarithmic growth phase with a cell wall degrading enzyme cocktail (Figure 22). A time-dependent enzyme cocktail treatment was applied onto related microalgae cells to optimize protoplasting process for further experiments (Figure 23 and Figure 24). By doing so, we aimed to obtain microalgae protoplasts with thinner cell walls facilitating the DNA

transition from the cellular membrane at their outside, such application was a remarkably crucial treatment to prepare such persistent cells to nuclear gene transfer.

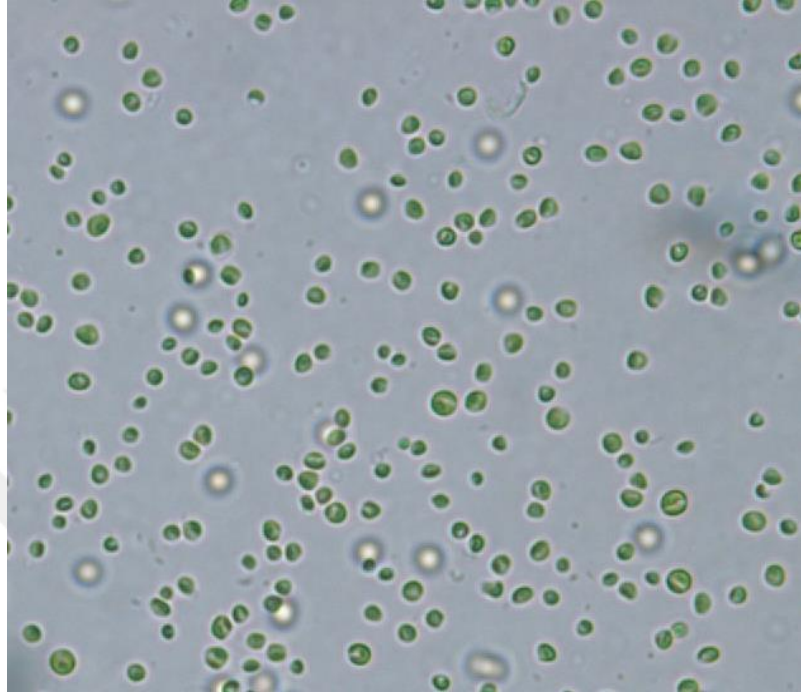


Figure 16. Visualization of untransformed *C. vulgaris* 211/11J cells before enzyme treatment

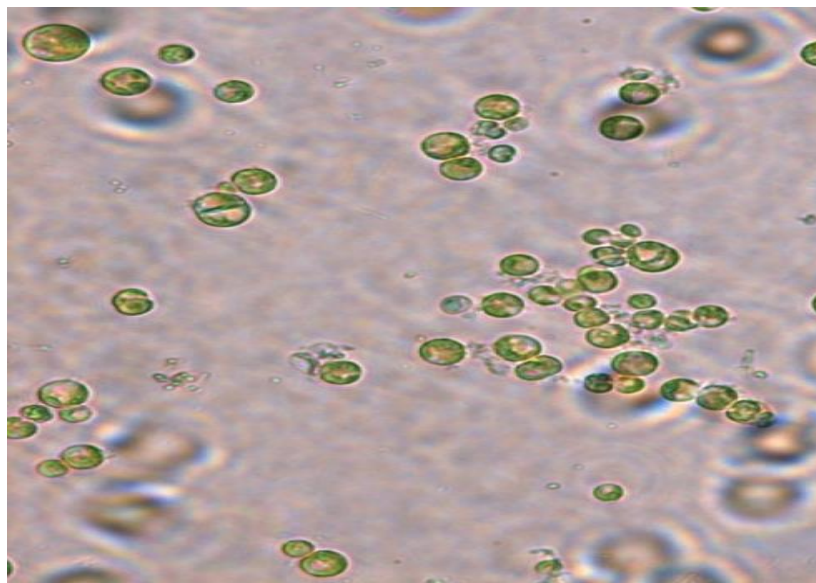


Figure 17. Microscopic visualization *C. vulgaris* 211/11J cells after treating with enzyme mixture for 1 hour

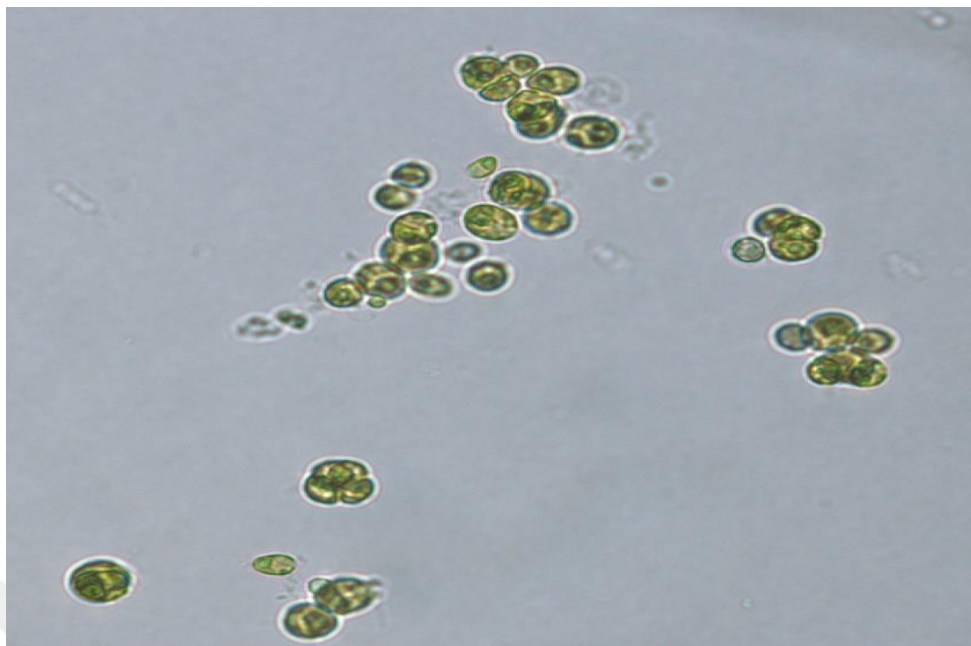


Figure 18. Visualization of *C. vulgaris* 211/11J cells after 2 hours treatment with enzyme cocktail

2.12. Transformation *C. vulgaris* 211/11J by Electroporation

Since *C. vulgaris* 211/11J has a thick wall and cell wall, enzyme treatment was applied to weaken the cell wall before electroporation.

Protoplasting enzyme mixture: Enzyme mixture containing 50 mM $\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$, 1.0 mg/ml lysozyme, 0.1% MES, 0.6 M sorbitol, 0.25 mg/ml chitinase and 1.0 mg / mL sulfatase was prepared in 10 mL sterile water. The mixture was dissolved at 4 ° C and filter sterilized using a 0.22 μm nylon filter. In the early growth phase, a total of 4×10^7 cells ml (Optic Density 680 = 2.0) were used to prepare protoplasts in 10 ml of the mixture solution. Cells were incubated at room temperature in the dark for up to 15 hours with gentle shaking in the shaker at 50 rpm.

The cells were harvested by centrifugation at 1350Xg for 10 minutes. The most intensive cell collection process was performed by increasing or decreasing the centrifuge speed according to the durability of your cells.

Electroporation process was performed by modifying the method determined by Bai et al., 2013; Run et al., *C. vulgaris* 211/11J protoplast cell (1×10^6) were used for transformation.

55 μ l of cooled osmotic buffer (0.2 M mannitol and 0.2 M sorbitol) were added to the algae cells in Eppendorf tubes. Then, Eppendorfs were incubated for 20 min in ice. Eppendorf's taken from ice were kept at room temperature for a few minutes. It was again incubated in ice for another 20 min.

Then 55 μ L of cooled electroporation buffer (0.005 M CaCl_2 , 0.01 M Hepes; pH 7.2, 0.08 M KCl, 0.2 M mannitol, and 0.2 M sorbitol) were transferred into the Eppendorf tubes. It was re-incubated on ice for 1 hour. 1 μ g DNA and 10 μ g Salmon sperm DNA were added. It was incubated again on ice for 15 minutes. This mixture was transferred to the cooled electroporation cuvette for 20 minutes. Electroporation process was started using Bio Rad Micro Pulser electroporation system. Electricity was given at 2 kV 3.4 ms. The tube was then kept in ice for 10 minutes. At the end of the period, the samples taken out and the Eppendorf tubes were kept in the dark for 24 hours with the help of foil (The pellet, which settled to the bottom every 4 hours, dissolved very slowly).

2.13. Selection of PETase3M Positive Transformants in The Presence of Paromomycin Antibiotic on Agar Plates

Transformants were inoculated into TAP agar after 24 hours of incubation at room temperature. 8 ml of 0.8% TAP agar + paromomycin (30 mg/ml) was poured into each petri dish, Immediately after the TAP agar in the petri dishes was frozen, it was cultivated with the help of a loop.

2.14. Incubation of Positive Transformants in TAP Medium Over Three Generations

Samples were taken from colonies grown in petri dishes containing paromomycin. Transformants were inoculated back into TAP medium containing paromomycin and the fastest growing colonies were selected.

2.15. Genomic DNA (gDNA) Isolation From Positive Transformants of PETase

Genomic DNA isolation from *C.vulgaris* 211/11J was made modifying the Cetyltrimethylammonium Bromide (CTAB) method by developed Murray and Thompson 1980; Vimal Kumar et al., 2017.

The modified method is as follows:

- Algae culture in 1.5 ml ×2 Eppendorf was precipitated.
- -20 / + 50 °C freezing and thawing processes applied (3x)
- 500 µl CTAB + 0.02 g PVPP +2.5 µl Beta mercaptoethanol was added.
- Gently inverted 3-4 times.
- Incubated at +65 °C for 30 min.
- It was centrifuged for 2 min at the highest speed (14800) rpm
- 500 µl Chloroform isoamyl alcohol added, inverted until homogenized.
- Centrifuged at 14800 rpm for 1 minute
- Steps 6 and 7 were repeated (Upper Phase Taken into New Tube).
- The upper phase was removed and 8% 3M sodium acetate was added.
- 600 µl of isopropanol was added and incubated for 2 hours at -20 °C.
- Centrifuged at 14800 rpm for 10-15 minutes
- Pellet was washed with 500 µl 70% alcohol.
- The alcohol in Eppendorf was kept at + 37 °C until it dried (about 20 minutes)
- Solved in 35 µl.
- Imaging was done on the gel.

After this process, the presence of PETase gene in *C. vulgaris* 211/11J cells was detected by PCR colony with the plasmid we obtained. Colonies were found to be positive for the PETase3M gene.

2.16. Ammonium Sulfate Based Precipitation of Culture Supernatants

A selection was made from among algae cultures that have grown. Since all proteins produced extracellularly will be in the medium, algae were first transferred from glass flasks to falcone tubes where they were grown and precipitated with the help of centrifuge at 10000 rpm. This process was repeated (3 times) until no algae residue remained in the falcon. For

obtained supernatant applied 80% ammonium sulfate precipitation. Before this process, our supernatant was slowly transferred to the glass flask. The reason it is slow is to keep our proteins from being damaged.

The flask was placed in an ice-filled container and dropped onto the magnetic stirrer. Later, the amount of ammonium sulfate needed for precipitation of total extracellular proteins was determined using Ammonium Sulfate Calculator (*EnCor Biotechnology Inc.*) program. The magnetic stirrer was set at a speed of about 80 rpm and the ammonium sulfate addition was performed at about 3 grams in for each 2-3 min. After the protein precipitation was finished, the samples were kept at +4 °C overnight. It was taken back to the flange and precipitated at 10000 rpm for 15 min at +4 °C and its supernatant was removed.

2.17. His Resin-Based Purification of Recombinant PETase Protein from Microalgae Secretome

After the ammonium sulfate precipitation was done, the pellet was dissolved in the wash buffer. Some of it was reserved and saved for the (SDS-PAGE).

Promega MagneHis™ Protein Purification System was added to the remaining part (30µl for 1ml total protein amount) (*Promega MagneHis™*). The total protein obtained with the Promega MagneHis™ Protein Purification System was mixed and kept on the spinner at low rpm for 2 hours. After the process was completed, the pellet was collected with the help of a magnet and the supernatant was removed. It was dissolved in 300 µL of elution buffer and protein purification was complete.

2.18. SDS-PAGE Based Analysis of *C. vulgaris* Secretome in Culture Supernatants

Protein gel electrophoresis was carried out at 22 mA on a 15% gel. The molecular weight of the PETase protein was determined after performing SDS polyacrylamide gel electrophoresis. The sample buffer was prepared by mixing 0.15 M Tris-HCl pH 6.8, 4% SDS, 20% Glycerol and 6%-mercaptoethanol. It was mixed with 15 µl protein and 5 µl loading dye. It was incubated at 95 ° C for 5 minutes. Denatured proteins were loaded on 15% gel. After the SDS was finished, it was stained with Commansie Brilliant Blue R-250 (0.125% Commassie Brilliant Blue R-250, 50% methanol, 10% acetic acid) for 45 minutes.

Proteins were immersed in the gel with buffer I (50% methanol, 40% ddH₂O, 10% acetic acid) for 45 minutes and finally the gel was washed with buffer II (7% methanol, 10% acetic acid, 83% ddH₂O).

2.19. PET Plastic Film Degradation Experiment

Generally, experimental groups related to pet degradation were prepared. Purified PETase proteins were combined with PET. Pet films were cut square or rectangular with the help of a scalpel. It was then washed with distilled water against any risk of contamination. It was treated with PETase enzyme in pH 9 buffer. We left each piece of plastic in this buffer for 2 days. We viewed the results under a microscope.

3. RESULTS

3.1. Homology Modeling Based 3D Structure Prediction of PETase3M Protein

Newly formed PETase3M protein 3D structure prediction was obtained using Phyre2 (Protein Homology/analogy Recognition Engine V2.0) server and visualized through PyMOL visualization program (Figure 16 A and B) (Kelley et al., 2015).

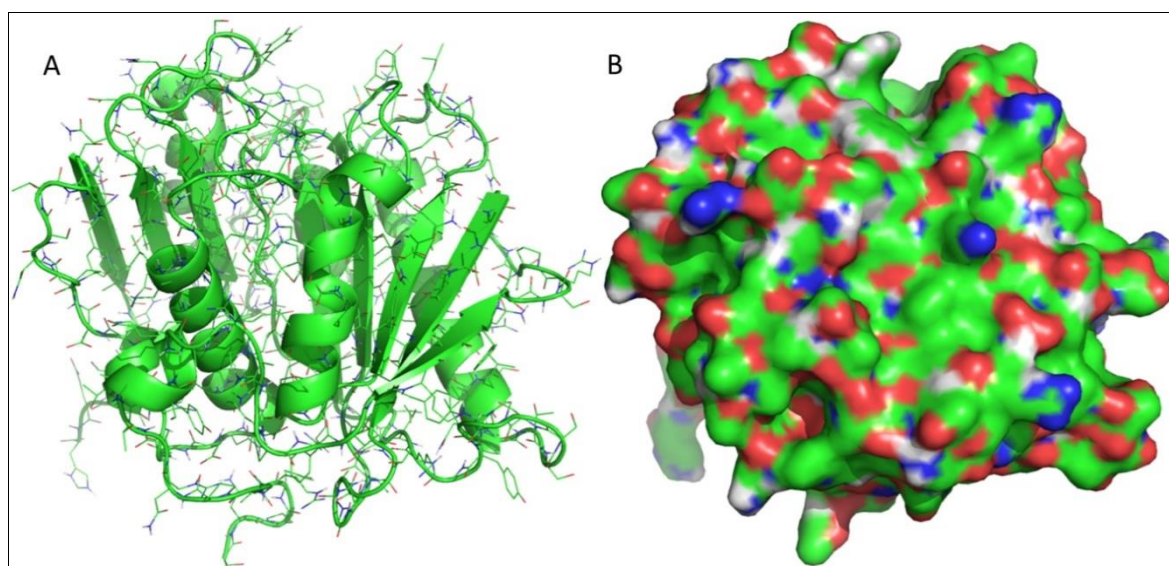


Figure 19. Homology modeled 3D structure of PETase3M mutant. A) 3D structure of PETase3M in Cartoon form. B) 3D structure of PETase3M in surface format.

3.2. Comparative Molecular Docking Results

The molecular docking outputs from both wild type PETase and PETase3M mutant were revealed that PETase3M variant displays a higher binding affinity to 2 PET substrate (Table 5).

Table 5: Comparison of the outputs obtained from the docking experiments

Mode	PETase Affinity (kcal/mol)	PETase3 M Affinity (kcal/mol)	PETase dist from rmsd l.b.	PETase3M dist from rmsd l.b.	PETase best mode rmsd u.b.	PETase3M best mode rmsd u.b.
1	-6.2	-7.0	0.000	0.000	0.000	0.000
2	-6.2	-6.9	5.847	2.886	8.908	4.465
3	-6.1	-6.8	1.592	1.653	10.133	2.279
4	-6.1	-6.7	1.532	1.818	2.239	10.994
5	-6.0	-6.7	1.559	1.551	2.081	2.099
6	-6.0	-6.4	1.407	1.266	10.792	10.750
7	-6.0	-6.4	1.630	1.492	9.666	10.535
8	-5.9	-6.4	6.097	1.589	9.386	10.662
9	-5.8	-6.3	1.759	3.375	10.260	3.882

For all molecular docking experiments performed on both PETase and PETase3M proteins 2 PET plastic dimer was utilized as major substrate. Related output structures confirming the availability of a higher stabilization of 2 PET molecule within the catalytic cleft of PETase3M were also visualized comparatively (Figure 17 A and B).

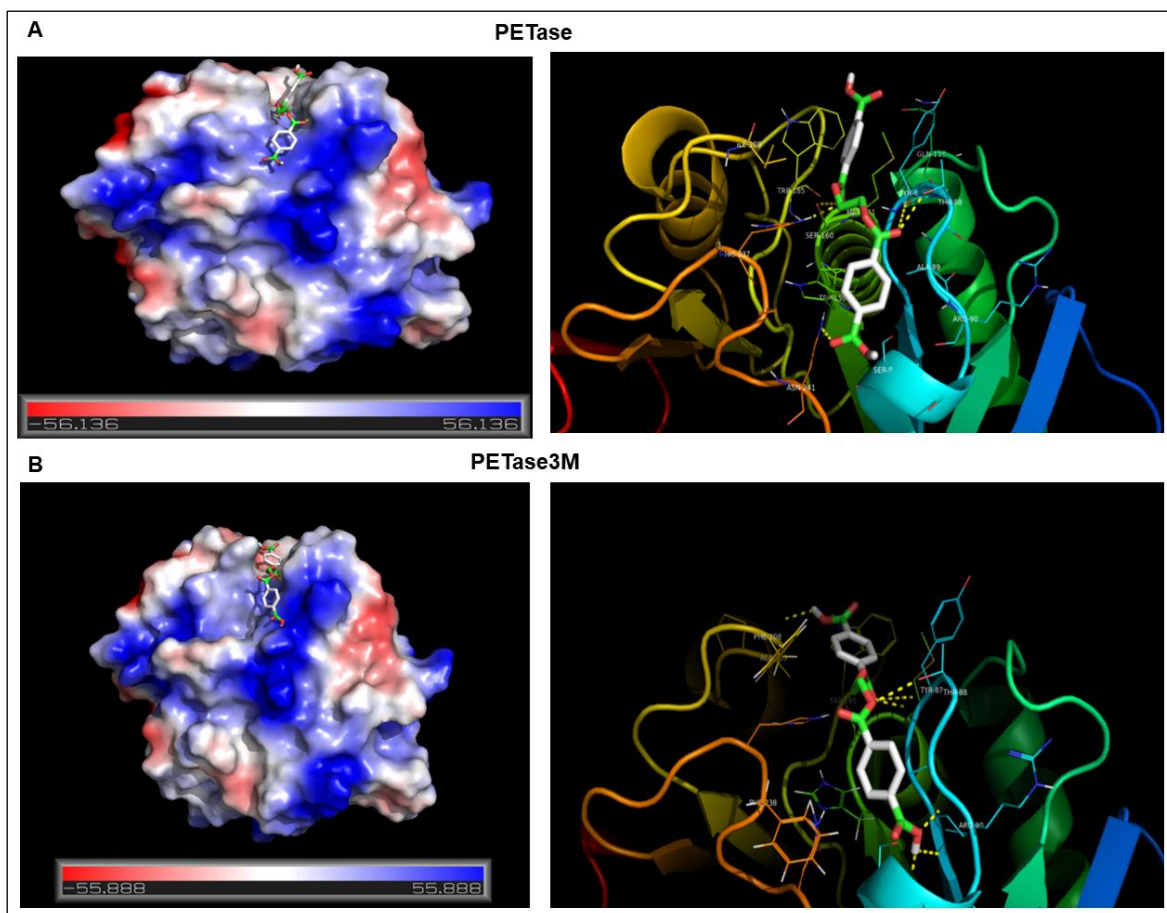


Figure 20. Visualization of comparative molecular docking results from both PETase (6EQE) and PETase3M. A) PETase and 2 PET ligand were visualized together upon obtaining the best docking result with the lowest binding free energy. Wild type PETase can only establish 5 hydrogen bonds between the substrate and its catalytic residues. B) Visualization of the docking result for 2 PET ligand and chimeric PETase3M mutant upon the identification of the best binding affinity value as the lowest binding energy. It is also clear in Figure 17B that PETase3M can perform way better stabilization of 2 PET ligand by establishing 8 hydrogen bonds between the substrate and its catalytic residues.

3.3. PCR Amplification of PETase3M Gene

Synthetic PETase3M gene was PCR amplified using Q5 Taq DNA polymerase using the *Applied Biosystem* PCR device. The PCR product was run in 1% agarose gel electrophoresis and visualized with a UV transimulator (Figure 18). The presence of a single band of 810 bp on the gel demonstrated the success of the PCR reaction.

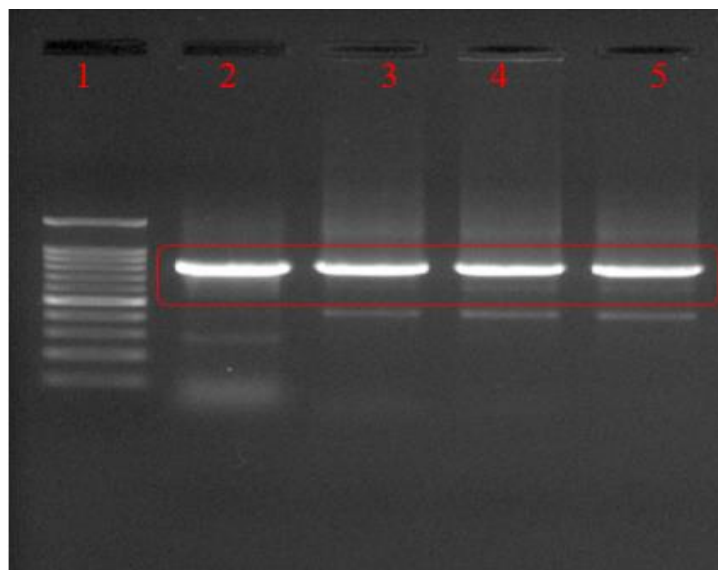


Figure 21. PCR amplification of PETase3M gene encoding a chimeric PETase with three mutations in its active site. 1: DNA ladder (1000 bp) 2, 3, 4 and 5: 810 bp chimeric PETase

3.4. Cloning of PETase3M DNA Fragment Into pJET1.2 Vector

Figure 19 reveals the plasmid isolation performed for control after transformation of Jm101 competent cells and to verify the existence of chimeric PETase3M within pJET1.2 cloning vector.

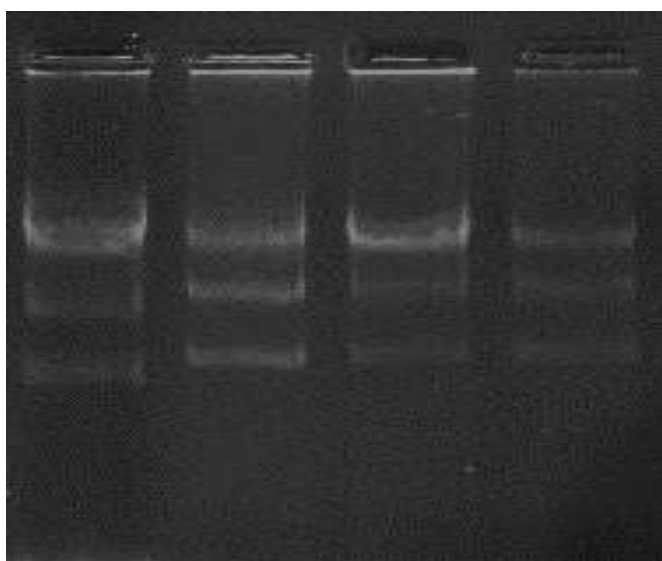


Figure 22. Plazmid isolation after cloning PETase3M into pJET1.2/blunt vector

3.6. Restriction Endonuclease Based Confirmation of PETase3M within pOpt_cCa_mRuby2_paro Vector

Upon the ligation of PETase3M DNA fragment into pOpt_cCa_mRuby2_paro expression plasmid, the existence of the related insert within the destination vector was confirmed through double digestion based molecular analysis (Figure 20). For this reaction, the related insert was excised by using *NdeI* and *EcoRI* restriction endonucleases, sequentially.

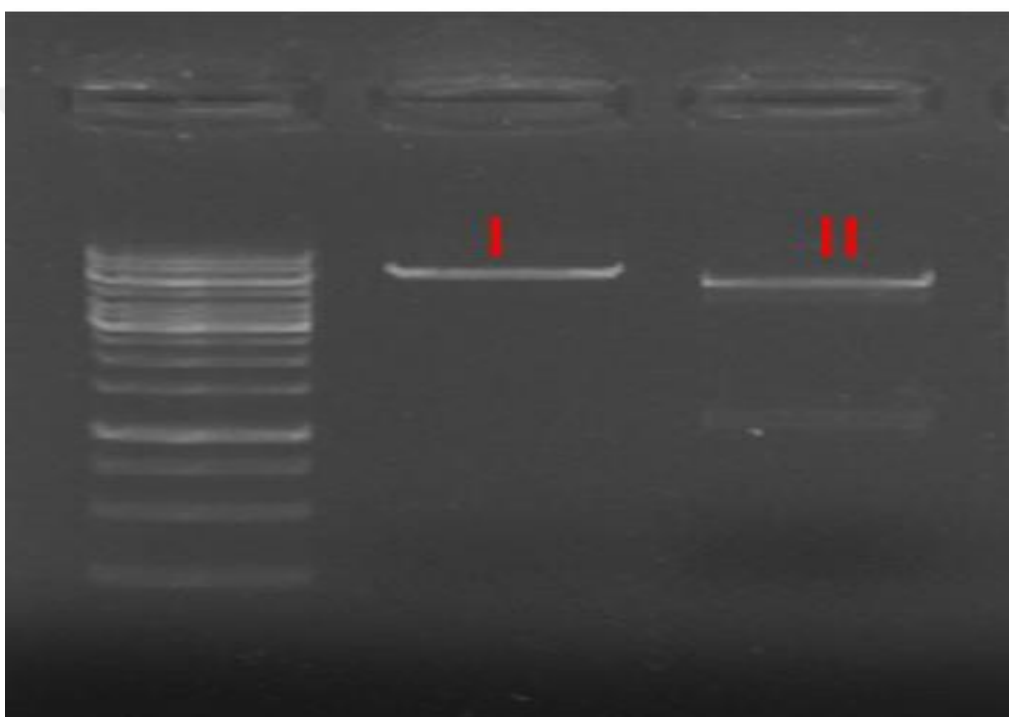


Figure 23. Restriction endonuclease based confirmation of PETase3M DNA insertion within pOpt_cCa_mRuby2_ Paro expression vector. I; First restriction reaction performed on pOpt_cCa_mRuby2_ Paro_PETase3M vector using only *EcoRI* restriction enzyme. II; Agarose gel based visualization of the double restriction reaction result of pOpt_cCa_mRuby2_ Paro_PETase3M vector with the restriction enzymes *NdeI* and *EcoRI*.

3.7. His Resin Based Purification of Recombinant PETase Protein SDS-Page

Thanks to the sequences contained in the vector pOpt_cCa_mRuby2_ Paro. the PETase protein was expressed with 6 additional his amino acids. Thus, PETase protein was isolated thanks to His tail using the "MagneHis Protein Purification System" kit. After the

process to clean the protein, PETase protein was run in SDS-PAGE. The purified protein was visualized by staining with dye (Figure 21).

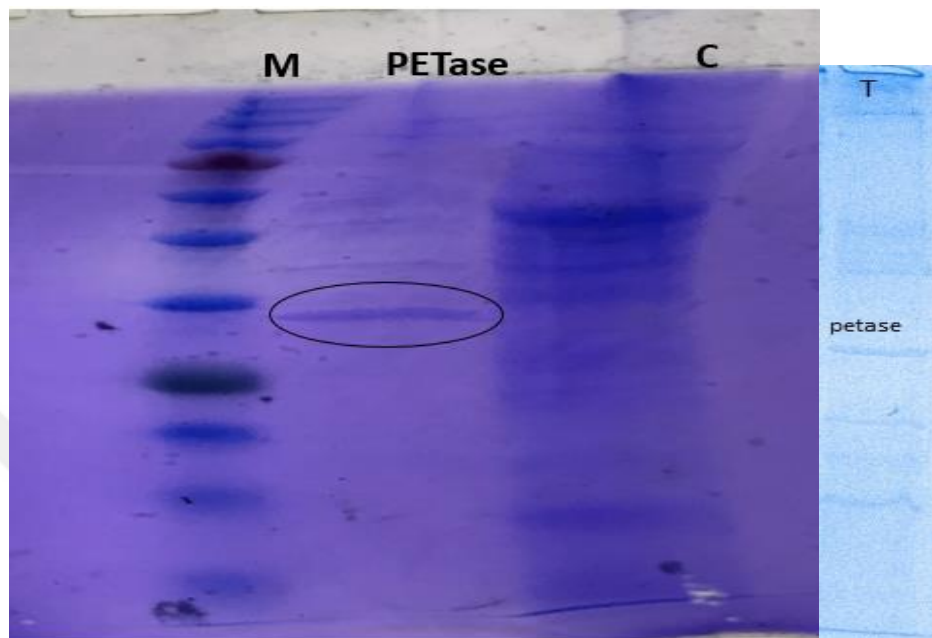


Figure 24. SDS-PAGE analysis of purified PETase3M protein. Total proteins from *C. vulgaris* culture medium were treated with His resins to obtain 6XHis-tagged recombinant PETase3M. M: protein marker, C: control, T: total protein.

3.8. PET Plastic Degradation Experiment

Using the purified PETase3M enzyme, PET degradation experiments were performed. The refrigerator bags used for this experiment were first cut into small pieces (2x2) and washed with distilled water. Then the obtained PETase3m was treated with enzyme. In order to confirm the functionality and high specific activity of recombinant PETase3M enzyme, various refrigerator storage bags with differing thicknesses were selected and treated with the varying concentrations of PETase3M. The obtained results were compared over the control PET film light microscope images (Figure 25). Upon 48 hours of incubation at 30 °C by using 50 nM PETase3M enzyme (pH 7.2) in phosphate buffer, the degraded PET films from different sources were visualized and their surface images confirming the efficient hydrolysis of PET films were taken by utilizing inverted light microscope (Figure 26 A, B,

C, D, E and F). All of the pictures below were taken under the same conditions. All pictures were taken at 40x magnification.

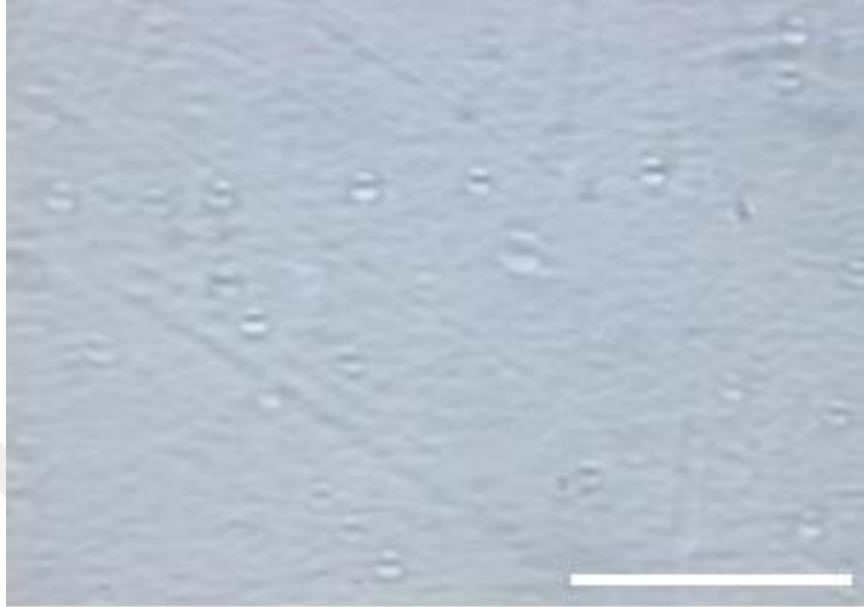


Figure 25 Control: Visualization of untreated PET film surface before any PETase enzyme treatment.

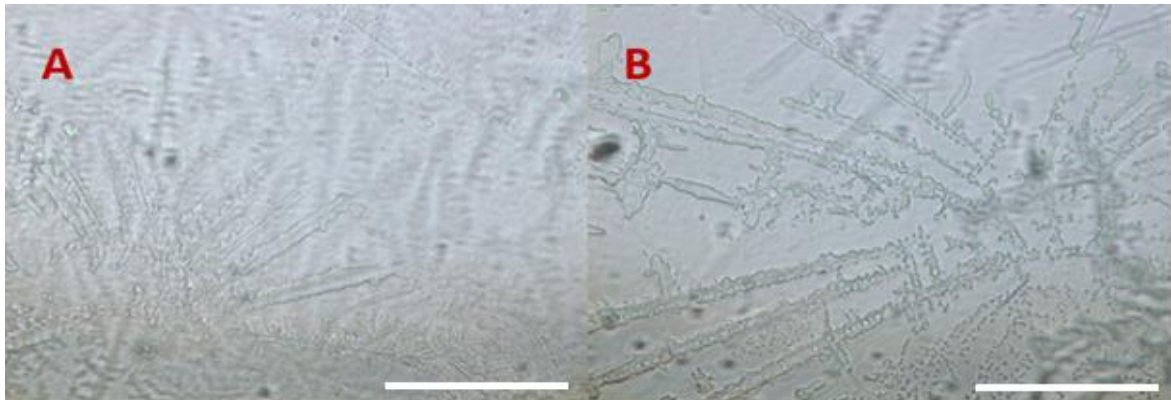
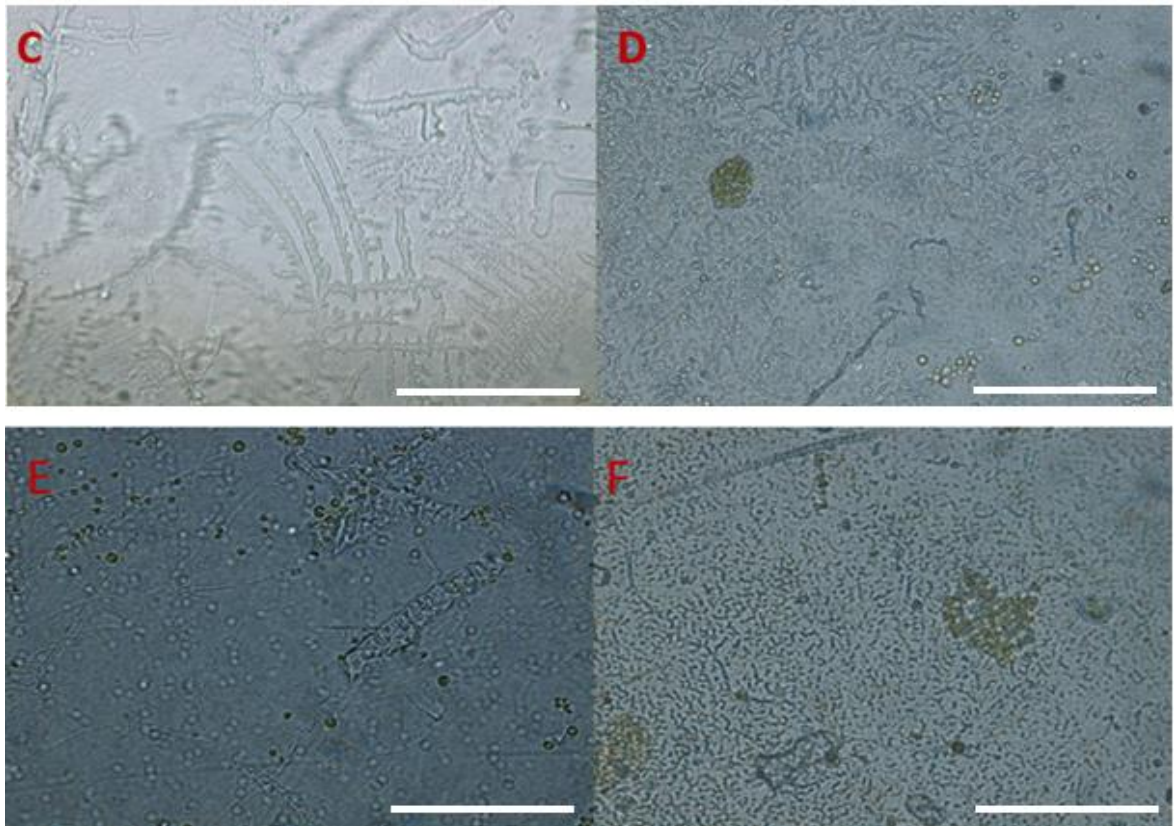


Figure 26. Plastic images after PET degradation under inverted light microscope. A, B and C; Degradations on the PET surface after treatment with purified PETase protein. D, E and F; Degradations on the PET surface after treatment with positive transformant of *C. vulgaris* 211/11J.

Figure 26. Continued



4. DISCUSSION

PETase gene sequence was synthesized as synthetic gene fragment. After synthetically rewriting the PETase gene for *C. vulgaris* 211/11J hosts, it was first cloned into pJET1.2 Easy vector for maintenance and storage. After that, the related gene fragment was transferred into *C. vulgaris* 211/11J expression vector pOPT_mRuby2_Paromy by using BamHI and EcoRI restriction sites. In this vector, recombinant PETase fragment was placed under the Hsp70/RbcS2 phusion promoter system. Normally, pOPT_mRuby2_Paromy vector contains RFP coding fragment between Hsp70/RbcS2 phusion promoter and 3'UTR in the related position. Therefore we replace the PETase DNA fragment with RFP region in order to express PETase gene under the related phusion promoter in *C. vulgaris* 211/11J. For this, sequential ligation, restriction reactions, plasmid DNA isolation based screening studies and related all other molecular techniques was performed accordingly.

The transformation of *C. vulgaris* 211/11J microalgae cells with recombinant pOPT_mRuby2_Paromy vector carrying codon-optimized PETase gene was performed through electroporation-based modified processes. The positive transformants of *C. vulgaris* 211/11J cells was selected on TAP agar medium containing 50 ug/ml Paromomycin antibiotics over three consecutive generations. The transformed microalgae cells was further analyzed through genomic DNA isolation and following confirmative PCR analyses to validate the existence of recombinant PETase gene as integrated. Further successful expression, extracellular and photosynthetically production of recombinant PETase enzyme by *C. vulgaris* 211/11J cultures was confirmed through SDS-PAGE analysis.

Plastics are very beneficial materials with extensive ranges of applications and apparently no longer indispensable for our day by day life. Plastic materials, mainly PET, enable economic advantages as they are broadly spread in our every day life, and its worldwide manufacturing is growing rapidly (Lebreton and Andrady 2019). PET, a crude-oil derived synthetic polymer, is presently one of the most significantly used plastics (Liu et al., 2019).

PET is strong and durable, chemically and thermally stable, has low gas permeability and is simple to apply. It is consisting of the building blocks EG and TPA linked via ester bonds. These properties of PET make it an essential product for plastic use worldwide (Falah et al., 2020). PET is mostly used in sheet and film, fabric food and beverage industry

packaging tools, auto parts, home appliances, lighting products, sports equipment, photography equipment, x-ray plates and textile products (Chen et al., 2018; Lu et al., 2009).

However, the features that have made plastic an attractive resource, are similarly as responsible for the harm this is caused as soon as it becomes waste (Song et al., 2019).

Plastic consumption is increasing day by day and plastic pollution is increasing. Around 100 million tons of plastic are produced worldwide each year. It causes adverse effects on the environment. When plastics in water bodies undergo mechanical and chemical deterioration, it causes water pollution and can threaten aquatic life. When plastics come into direct contact with ultraviolet rays from sunlight, they break down into more toxic forms (i.e. micro and nano form) that can quickly enter the food chain and cause environmental and health problems (Falah et al., 2020; Moog et al., 2019). The greatest threat of plastics to aquatic life is the formation and distribution of microplastics. These particles contain harmful substances and can adsorb toxic compounds. This harms living things (Moog et al., 2019). PET recycling describes one of the most a success and extensive examples of polymer recycling. Plastic recycling is important to reduce increasing plastic waste volumes and to produce value added materials by converting from low-cost resources into valuable materials (Jankauskaite, 2016). Plastics can be degraded by several physical, chemical, and biological methods (Karayannidis & Achilias, 2007).

The resulting fibers, films and sheets in mechanical recycling are no longer recyclable and often burned and then contribute to increased CO₂ emissions. Chemical recycling aims to reduce PET to its basic monomers, which can then be re-polymerized. This method is economically unfavorable because recovered monomers are more expensive than crude oil (Awaja and Pavel, 2005; Hiraga et al., 2019).

In addition, chemical methods toxic as well as high temperature and pressure, it contains reagents (Koshti et al., 2018; Wei and Zimmermann, 2017a). Thus, this kind of chemical recycling imposes toxic and environmentally hazardous issues (Chaudhary and Vijayakumar, 2020; Geyer et al., 2014).

While chemical and mechanical processing of PET is already in widespread use, biological recycling is emerging as a more sustainable solution as it can be performed under mild pH and relatively low temperature conditions without the use of hazardous chemicals (Awaja and Pavel, 2005; Webb et al., 2012; Wei and Zimmermann, 2017b).

Recently, different actinomycetes, algae, bacteria and fungi that have the potential to biodegrade various plastic polymers have been investigated. Studies have so far confirmed

27 enzymes that degrade synthetic polymers or oligomers and most of the enzymes were lipase, cutinase, and esterase (Bollinger et al., 2020).

It has been reported that a polyester hydrolase found in *Thermobifida species* degrades PET. In the study using the PET sample, it was observed that there was a weight loss of approximately 10% (Müller et al., 2005).

It has been reported that the cutinase enzyme found in *Thermomixers insolents* degrades PET in 96 hours (Ronkvist et al., 2009). Another study showed that LC-cutinase enzyme degraded PET at 70 degrees for 24 hours (Sulaiman et al., 2014).

Bacteria and fungi are an important sources of cutinases. It has been show that cutinases from *Aspergilllus oryzae*, *Aspergilllus nidulans* (Bermudez et al., 2017), *Penicillium citrinum* (Liebminger et al., 2007), *Thermobifida fusca* (Brueckner et al., 2008), *Fusarium solani* (Alisch-Mark et al., 2006), *F. solani pisi* (Vertommen et al., 2005) and *Thermobifida cellulolysitica* (Herrero Acero et al., 2011) have hydrolyzing activity toward low-crystallinity PET. Esterase from *Thermobifida* Thh_Est demonstrated effective surface hydrolysis for PET polyester, and its effect was similar to cutinases from the same genus (Ribitsch et al., 2012). The results show that the PET film can cause microbial degradation with the help of an esterase found in *Nocardia* sp. and *Bacillius* sp. (Sharon and Sharon 2012).

Researchers has shown that two polyester hydrolase found can degrade PET in *Thermomonospora curvata*. The authors demonstrated that these enzymes can break down PET nanoparticles at temperatures up to 50°C. However, at higher temperatures, the ability of PET films to degrade efficiently may be limited (Wei et al., 2014).

Researches cloned a cutinase-like polyesterase from *Saccharomonospora viridis*, which can degrade PET film with up to 27% weight loss at 63 °C in 3 days. It has been reported that Ca²⁺ in the reaction mixture increases the enzyme activity (Kawai et al., 2019). Scientist have showed that combined biology with a chemical process by using whole cell biocatalysts consisting of *Camamonas testosterone* F6 under alkaline conditions for the biodegradation of PET (Gong et al., 2018). Similarly, a combined physical and a biological PET degradation process was reported. They have shown that PET and are highly degraded by *Streptomyces* species (Farzi et al., 2019).

Research shows that the ability of bacteria to degrade plastic depends on their natural capacity to degrade long-chain fatty acids, with *Pseudomonas* being the most prominent and studied bacterial strain in terms of plastic polymer degradation (Wilkes and Aristilde 2017).

In another study, researchers discovered a bacterium called *I. sakaiensis* belonging to the genus *Ideonella*. This bacterium provided its degradation by using PET as a carbon source (Yoshida et al., 2016). In a study showed that PET film can be degraded at 30°C for 48 hours. These results are similar to our results (Ma et al., 2018).

However, bacteria and fungi used in PET degradation have some disadvantages. It is necessary to overcome approaches such as requiring a culture medium for growth and adding carbon sources. In addition, microorganisms such as *I. sakaiensis* are not well-adapted to the marine environment where plastic waste often accumulates. Thus, these organisms are not suitable for bioremediation of PET polluted saltwater (Moog et al., 2019).

In this study, we aimed to examine the effects of *C. vulgaris* on PET biodegradation. There are no studies in the literature showing the effects of *C. vulgaris* on PET biodegradation. There is only one study reporting the heterologous expression of PETase in and physicochemical degradation of PET. Therefore, our study highlights the importance of *C. vulgaris* in PET biodegradation.

It has been shown that algae species such as *Anabaena*, *Chlorella*, *Nostoc*, *Oscillatoria*, *Spirogyra*, can degrade different plastic surfaces even in terrestrial habitats (Sarmah and Rout, 2018). Studies have demonstrated that the ability of *Scenedesmus dimorphus*, *Anabaena spiroides*, and *Navicula pupula* to degrade both high-density and low-density PE (Kumar, 2017). Studies have shown that *A. spiroid* degrades 8.18% low density polyethylene after 30 days and *Spirulina sp.* can biodegrades PET and PP (Khoironi et al., 2019). As opposed to bacteria, algae use atmospheric carbon dioxide as their main carbon source and sunlight as their energy source, so it is not surprising to think that they are more effective at degradation (Dineshbabu et al., 2020).

A recent study reported that *Phaeodactylum tricornutum* is a convenient and inexpensive approach to biodegrade PET (Moog et al., 2019). It has been stated that the PETase contained in *C. reinhardtii* CC-124 cells can degrade PET film after 4 weeks of incubation (Kim et al., 2020). These findings showing the effects of microalgae on PET biodegradation also support our results (Figure 22). In a study investigating the PET degradation of *C. vulgaris* by physicochemical methods, *C. vulgaris* has been found to have a pronounced effect on cracking and modification of the plastic polymer. In addition, since the nature of the functional group is different in the presence and absence of pre-treatment, the idea that algae species cannot biologically degrade the plastic structure in the absence of any pre-treatment has emerged (Falah et al., 2020).

These results suggest that algae biodegradation is thought to involve biological degradation, degradation, assimilation and mineralization stages and microalgae are a potential biological treatment strategy for plastic pollution, especially in freshwater and terrestrial environments.



5. CONCLUSIONS

The promising and applicable outcomes of the current study are also summarized;

1. A PETase enzyme with improved activity through cognitive rational design strategy was successfully transformed into a totally natural *C. vulgaris* (211/11J) strain for the first time.
2. An electroporation-based transformation protocol for *C. vulgaris* CV211/11J strain was successfully developed and optimized.
3. In this study, PETase3M mutant enzyme was produced extracellularly in *C. vulgaris* and its functionality was confirmed through several degradation experiments performed on intact PET films.
4. The degradative and hydrolytic potentials of recombinant PETase3M enzyme on PET plastics were evaluated through light microscopy.
5. A new *C. vulgaris* strain with versatile tolerance to environmentally harsh conditions was engineered and successfully developed towards large-scale bioremediation of various rural and urban plastics wastes.

6. RECOMMENDATION

1. The PETase3M hydrolytic activity on PET films can be further improved by introduction of additional saturation mutations through rational design approach. This is indeed a vital requirement for both PETase and MHETase enzymes revealing reasonably low level thermostability.
2. PETase3M can also be expressed in *C. vulgaris* by utilizing a stronger promoter such as 35S or newly identified inducible promoters including Hsp90A. Using such strong promoters can even improve the production level of PETase3M enzyme by microalgae hosts. Such advancements may further improve the cost effective bioremediation of PET wastes and related application processes in a timely manner.
3. Concomitant extracellular expression of PETase3M together with MHETase enzyme in the same microalgae host could be the ultimate goal towards complete and efficient hydrolysis of PET films.
4. Specific activity and thermostability analyses could be performed to elucidate the quantitative potentials of recombinant PETase3M enzyme. Furthermore, optimum working temperature of PETase3M enzyme may also be tested towards optimal PET degradation processes.
5. The catalytic activity of recombinant PETase3M could also be tested on various PET substrates to identify its versatility towards the bioremediation processes of different plastic wastes.

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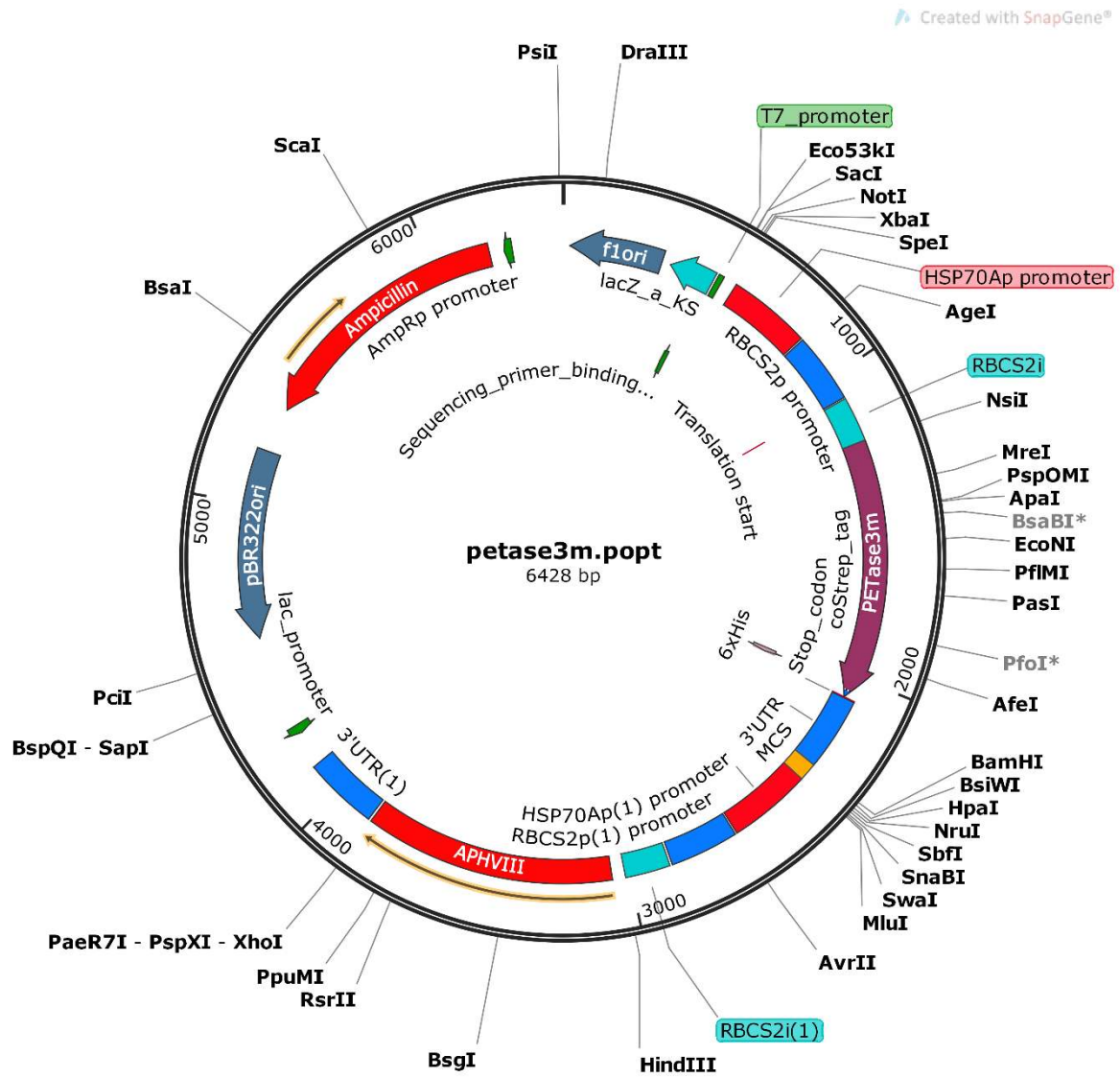
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8. APPENDIX

8.1. PETase3M.Popt.Cca



8.2. Sequence

LOCUS ORIGIN	EMBOSS_001		6495 bp	DNA	linear	UNC 18-FEB-2021
1	ATAGACCGAG	ATAGGGTTGA	GTGTTGTTCC	AGTTTGGAAC	AAGAGTCCAC	TATTAAAGAA
61	CGTGGACTCC	AACGTCAAAG	GGCGAAAAAC	CGTCTATCAG	GGCGATGGCG	CACTACGTGA
121	ACCATCACCC	TAATCAAGTT	TTTTGGGGTC	GAGGTGCCGT	AAAGCACTAA	ATCGGAACCC
181	TAAAGGGAGC	CCCCGATTTA	GAGCTTGACG	GGGAAAGCCG	GCGAACGTGG	CGAGAAAGGA
241	AGGGAAGAAA	GCGAAAGGAG	CGGGCGCTAG	GGCGCTGGCA	AGTGTAGCGG	TCACGCTGCG
301	CGTAACCACC	ACACCCGCCG	CGCTTAATGC	GCCGCTACAG	GGCGCGTCCC	ATTCGCCATT
361	CAGGCTGCGC	AACTGTTGGG	AAGGGCGATC	GGTGCGGGCC	TCTTCGCTAT	TACGCCAGCT
421	GGCGAAAGGG	GGATGTGCTG	CAAGGCGATT	AAGTTGGGTA	ACGCCAGGGT	TTTCCCAGTC
481	ACGACGTTGT	AAAACGACGG	CCAGTGAGCG	CGCGTAATAC	GACTCACTAT	AGGGCGAATT
541	GGAGCTCCAC	CGCGCTGGCG	GCCGCTctag	aactagtGCT	GAGGCTTGAC	ATGATTGGTG
601	CGTATGTTTT	TATGAAGCTA	CAGGACTGAT	TTGGCGGGCT	ATGAGGGCGG	GGGAAGCTCT
661	GGAAGGGCCG	CGATGGGGCG	CGCGGCGTCC	AGAAGGCGCC	ATACGGCCCG	CTGGCGGCAC
721	CCATCCGGTA	TAAAAGCCCG	CGACCCCGAA	CGGTGACCTC	CACTTTCAGC	GACAAACGAG
781	CACTTATACA	TACGCGACTA	TTCTGCCGCT	ATACATAACC	ACTCAGCTAG	CTTAAGATCC
841	CATCaccggt	GCATGCCGGG	CGCGCCAGAA	GGAGCGCAGC	CAAACCAGGA	TGATGTTTGA
901	TGGGGTATTT	GAGCACTTGC	AACCCTTATC	CGGAAGCCCC	CTGGCCCCAC	AAGGCTAGGC
961	GCCAATGCAA	GCAGTTCGCA	TGCAGCCCCT	GGAGCGGTGC	CCTCCTGATA	AACCGGCCAG
1021	GGGGCCTATG	TTCTTTACTT	TTTTACAAGA	GAAGTCACTC	AACATCTTAA	AATGGCCAGG
1081	TGAGTCGACG	AGCAAGCCCC	GCGGATCAGG	CAGCGTGCCT	GCAGATTTGA	CTTGCAACGC
1141	CCGCATTGTG	TCGACGAAGG	CTTTTGGCTC	CTCTGTCGCT	GTCTCAAGCA	GCATCTAACC
1201	CTGCGTCGCC	GTTTCCATTT	GCAGGATGca	tatgGCGCGT	ACTGGCGCTC	TACTCCTGGT
1261	CGCGCTGGCG	CTTGCGGGCT	GCGCGCAGGC	TTGCaGATCC	CAGACCAACC	CCTACGCCCG
1321	CGGCCCGAAC	CCCACCGCCG	CCTCCCTGGA	GGCCAGCGCC	GGCCCCTTCA	CCGTGCGCTC
1381	GTTCACTGGT	AGCCGCCCCG	GCGGCTACGG	GCGCCGGCACC	GTGTACTACC	CCACCAACGC
1441	CGGCGGCACC	GTGGGCGCCA	TCGCCATCGT	GCCGGGCTAC	ACCGCGCGCC	AGTCGAGCAT
1501	CAAGTGGTGG	GGCCCCCGCC	TGGCCTCGCA	CGGCTTCGTG	GTGATCACC	TCGACACCAA
1561	CTCCACCCTG	GACCAGCCGT	CCAGCCGCTC	GTCGCAGCAG	ATGGCCGCCC	TGCGCCAGGT
1621	GGCCTCGCTG	AACGGCACCA	GCAGCAGCCC	GATCTACGGC	AAGGTGGACA	CCGCCCCGAT
1681	GGGCGTGATG	GGCCACTCGA	TGGGCGGCGG	CGGCTCGCTG	ATCTCGGCGG	CCAACAACCC
1741	CTCGCTGAAG	GCCGCGGCGC	CCCAGGCCCC	CTGGGACAGC	TCGACCAACT	TCTCGTCGGT
1801	GACCGTGCCC	ACCCTGATCT	TGCGCTCGGA	GAACGACAGC	TTGCCCCCGG	TGAACCTGTC
1861	CGCCCTGCCC	ATCTACGACA	GCATGTCGCG	CAACGCCAAG	CAGTTCCTGG	AGATCAACGG
1921	CGGCTCGCAC	TTCTGCGCCA	ACAGCGGCAA	CAGCAACCAG	GCCCTGATCG	GCAAGAAGGG
1981	CGTGGCCTGG	ATGAAGCGCT	TCATGGACAA	CGACACCCGC	TACTCCACCT	TCGCCTGCGA
2041	GAACCCCAAC	AGCACCCGCG	TGTCGGACTT	CCGCACCCGCG	AACTGCAGCc	accaccaCca
2101	ccaccactaa	GaattcTGGA	GCCACCCGCA	GTTCGAGAAG	TAACCGCTCC	GTGTAAATGG
2161	AGGCGCTCGT	TGATCTGAGC	CTTGCCCCCT	GACGAACGGC	GGTGGATGGA	AGATACTGCT
2221	CTCAAGTGCT	GAAGCGGTAG	CTTAGCTCCC	CGTTTCGTGC	TGATCAGTCT	TTTTCAACAC
2281	GTAAAAAGCG	GAGGAGTTTT	GCAATTTTGT	TGGTTGTAAC	GATCCTCCGT	TGATTTTGGC
2341	CTCTTTCTCC	ATGGGCGGGC	TGGGCGTATT	TGAAGCGgga	tccttcgaac	gtacggttaa
2401	ctcgcgacct	gcaggtacgt	aatttaaata	cgcgtGCTGA	GGCTTGACAT	GATTGGTGCG
2461	TATGTTTGTA	TGAAGCTACA	GGACTGATTT	GGCGGGCTAT	GAGGGCGGGG	GAAGCTCTGG
2521	AAGGGCCGCG	ATGGGGCGCG	CGGCGTCCAG	AAGGCGCCAT	ACGGCCCGCT	GGCGGCACCC
2581	ATCCGGTATA	AAAGCCCGCG	ACCCGAAACG	GTGACCTCCA	CTTTCAGCGA	CAAACGAGCA
2641	CTTATAGGTA	CCCGACTATT	CTGCCGCTAT	ACATAACCAC	TCAGCTAGCT	TAAGATCCCA
2701	TCcctaggGC	ATGCCGGGCG	CGCCAGAAGG	AGCGCAGCCA	AACCAGGATG	ATGTTTGTATG
2761	GGGTATTTGA	GCACTTGCAA	CCCTTATCCG	GAAGCCCCCT	GGCCACACAA	GGCTAGGCGC
2821	CAATGCAAGC	AGTTCGCATG	CAGCCCCCTG	AGCGGTGCCC	TCCTGATAAA	CCGGCCAGGG
2881	GGCCTATGTT	CTTTACTTTT	TTACAAGAGA	AGTCACTCAA	CATCTTAAAA	TGGCCAGGTG
2941	AGTCGACGAG	CAAGCCCGGC	GGATCAGGCA	GCGTGCTTGC	AGATTTGACT	TGCAACGCC
3001	GCAATTGTGT	GACGAAGGCT	TTTGGCTCCT	CTGTGCTGTG	CTCAAGCAGC	ATCTAACCCCT
3061	GCGTCGCCGT	TTCCATTTGC	AGGaagcttA	CTCCGCCCTC	CCCGGTGCTG	AGAATTTTCG
3121	AAGCATGGAC	GATGCGTTGC	GTGCACTGCG	GGGTGCGTAT	CCCGGTTGTG	AGTGGGTTGT
3181	TGTGGAGGAT	GGGGCCTCGG	GGGCTGGTGT	TTATCGGCTT	CGGGGTGGTG	GGCGGGAGTT
3241	GTTTGTCAAG	GTGGCAGCTC	TGGGGGCCGG	GGTGGGCTTG	TTGGGTGAGG	CTGAGCGGCT
3301	GGTGTGGTTG	GCGGAGGTGG	GGATTCCCGT	ACCTCGTGTT	GTGGAGGGTG	GTGGGGACGA
3361	GAGGGTGC	TGGTTGGTCA	CCGAAGCGGT	TCCGGGGCGT	CCGGCCAGTG	CGCGGTGGCC
3421	GCGGGAGCAG	CGGCTGGACG	TGGCGGTGGC	GCTCGCGGGG	CTCGCTCGTT	CGCTGCACGC
3481	GCTGGACTGG	GAGCGGTGTC	CGTTTCGATCG	CAGTCTCGCG	GTGACGGTGC	CGCAGGCGGC

3541 CCGTGCTGTC GCTGAAGGGA GCGTCGACTT GGAGGATCTG GACGAGGAGC GGAAGGGGTG
 3601 GTCGGGGGAG CGGCTTCTCG CCGAGCTGGA GCGGACTCGG CCTGCGGACG AGGATCTGGC

Ek 8.2'nin devamı

3661 GGTTCGCCAC GGTACCTGT GCCCGGACAA CGTGCTGCTC GACCCTCGTA CCTGCGAGGT
 3721 GACCGGGCTG ATCGACGTGG GGCGGGTCGG CCGTGCGGAC CGGCACTCCG ATCTCGCGCT
 3781 GGTGCTGCGC GAGCTGGCCC ACGAGGAGGA CCCGTGGTTC GGGCCGGAGT GTTCCGCGGC
 3841 GTTCCTGCGG GAGTACGGGC GCGGGTGGGA TGGGGCGGTA TCGGAGGAAA AGCTGGCGTT
 3901 TTACCGGCTG TTGGACGAGT TCTTCTGAct cgagTGACCG CTCCGTGTAA ATGGAGGCGC
 3961 TCGTTGATCT GAGCCTTGCC CCCTGACGAA CGGCGGTGGA TGGAAGATAC TGCTCTCAAG
 4021 TGCTGAAGCG GTAGCTTAGC TCCCCGTTTC GTGCTGATCA GTCTTTTTTCA ACACGTAAAA
 4081 AGCGGAGGAG TTTTGCAATT TTGTTGGTTG TAACGATCCT CCGTTGATTT TGGCCTCTTT
 4141 CTCCATGGGC GGGCTGGGCG TATTTGAAGC GGACCCgta ccCAGCTTTT GTTCCCTTTA
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 4381 GGGAAACCTG TCGTGCCAGC TGCATTAATG AATCGGCCAA CGCGCGGGGA GAGGCGGTTT
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 4561 TAACGCAGGA AAGAACATGT GAGCAAAAGG CCAGCAAAAG GCCAGGAACC GTAAAAAGGC
 4621 CGCGTTGCTG GCGTTTTTCC ATAGGCTCCG CCCCCCTGAC GAGCATCACA AAAATCGACG
 4681 CTCAAGTCAG AGGTGGCGAA ACCCGACAGG ACTATAAAGA TACCAGGCGT TTCCCCCTGG
 4741 AAGCTCCCTC GTGCGCTCTC CTGTTCCGAC CCTGCCGCTT ACCGGATACC TGTCCGCTT
 4801 TCTCCCTTCG GGAAGCGTGG CGCTTTCTCA TAGCTCACGC TGTAGGTATC TCAGTTCGGT
 4861 GTAGGTCGTT CGCTCCAAGC TGGGCTGTGT GCACGAACCC CCCGTTACG CCGACCGCTG
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 5161 CGCTGGTAGC GGTGGTTTTT TTGTTTGCAA GCAGCAGATT ACGCGCAGAA AAAAAGGATC
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 6421 GTTAAATTTT TGTAAATCA GCTCATTTTT TAACCAATAG GCCGAAATCG GCAAAATCCC
 6481 TTATAAATCA AAAGA

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CURRICULUM VITAE

He completed his primary school education in Kayseri. He finished his primary school between 2007 and he continued to his high school education at Kayseri Mustafa Eraslan High School between 2007-2011. He completed his undergraduate education in Biological Sciences at Karadeniz Technical University, in 2016.

In 2017, he started his masters education at the Department of Molecular Biotechnology at Karadeniz Technical University (KTU).

